



US010105316B2

(12) **United States Patent**  
Cifter et al.

(10) **Patent No.:** US 10,105,316 B2  
(45) **Date of Patent:** \*Oct. 23, 2018

(54) **INHALATION COMPOSITIONS  
COMPRISING MUSCARINIC RECEPTOR  
ANTAGONIST**

*A61K 31/46* (2006.01)  
*A61K 31/569* (2006.01)  
*A61K 31/58* (2006.01)

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(52) **U.S. Cl.**  
CPC ..... *A61K 9/0075* (2013.01); *A61K 9/1623*  
(2013.01); *A61K 31/137* (2013.01); *A61K*  
*31/138* (2013.01); *A61K 31/167* (2013.01);  
*A61K 31/24* (2013.01); *A61K 31/27* (2013.01);  
*A61K 31/40* (2013.01); *A61K 31/439*  
(2013.01); *A61K 31/44* (2013.01); *A61K 31/46*  
(2013.01); *A61K 31/4704* (2013.01); *A61K*  
*31/538* (2013.01); *A61K 31/569* (2013.01);  
*A61K 31/573* (2013.01); *A61K 31/58*  
(2013.01); *A61K 45/06* (2013.01); *A61M*  
*15/003* (2014.02); *A61M 15/0025* (2014.02);  
*A61M 15/0045* (2013.01); *A61M 2202/064*  
(2013.01); *A61M 2205/19* (2013.01)

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(\* ) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-  
claimer.

(21) Appl. No.: **14/412,595**

(58) **Field of Classification Search**  
None  
See application file for complete search history.

(22) PCT Filed: **Jun. 27, 2013**

(86) PCT No.: **PCT/TR2013/000198**

§ 371 (c)(1),

(2) Date: **Jan. 2, 2015**

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PCT Pub. Date: **Jan. 9, 2014**

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(65) **Prior Publication Data**

US 2015/0157567 A1 Jun. 11, 2015

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(30) **Foreign Application Priority Data**

Jul. 5, 2012	(TR)	.....	2012/07842
Sep. 12, 2012	(TR)	.....	2012/10438
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(51) **Int. Cl.**

<i>A61K 9/14</i>	(2006.01)
<i>A61K 9/48</i>	(2006.01)
<i>B65D 83/06</i>	(2006.01)
<i>A61K 31/56</i>	(2006.01)
<i>A61K 31/535</i>	(2006.01)
<i>A61K 31/44</i>	(2006.01)
<i>A61K 31/40</i>	(2006.01)
<i>A61K 9/00</i>	(2006.01)
<i>A61K 45/06</i>	(2006.01)
<i>A61K 31/137</i>	(2006.01)
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<i>A61K 31/167</i>	(2006.01)
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<i>A61K 31/439</i>	(2006.01)
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<i>A61K 31/573</i>	(2006.01)
<i>A61M 15/00</i>	(2006.01)
<i>A61K 9/16</i>	(2006.01)
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(57) **ABSTRACT**

The invention relates to pharmaceutical powder composi-  
tions administered by means of inhalers. More particularly,  
it relates to pharmaceutical powder compositions having the  
content uniformity and the desired stability used in inhaler  
devices.

**47 Claims, No Drawings**

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**1**

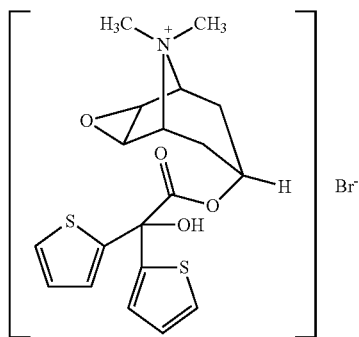
**INHALATION COMPOSITIONS  
COMPRISING MUSCARINIC RECEPTOR  
ANTAGONIST**

TECHNICAL FIELD

The invention relates to pharmaceutical powder compositions administered by means of inhaler devices. More particularly, it relates to pharmaceutical powder compositions having the content uniformity and the desired stability used in inhaler devices.

BACKGROUND OF THE INVENTION

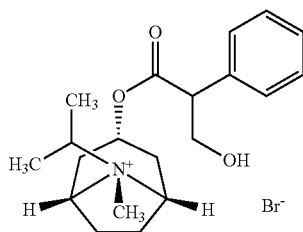
Tiotropium bromide anticholinergic bronchodilator used in the management of chronic obstructive pulmonary disease (COPD). Chemical name thereof is (1R,2R,4S,5S,7s)-7-[2-Hydroxy-2,2-di(2-thienyl)acetoxy]-9,9-dimethyl-3-oxa-9-azoniatricyclo[3.3.1.0<sup>2,4</sup>]nonane bromide and its chemical formula is as shown in formula 1:



Formula 1

Tiotropium molecule was first disclosed in the EP418716.

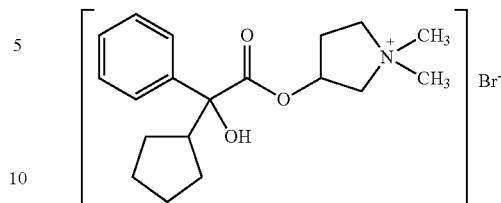
Ipratropium bromide is an anticholinergic bronchodilator used for the treatment of chronic obstructive pulmonary disease and acute asthma. Its chemical name is (1R,3r,5S-, 8r)-8-Isopropyl-3-(+/-)-tropoyloxy)tropanium bromide. Chemical structure thereof is as shown in formula 2.



Formula 2

U.S. Pat. No. 3,505,337 is the first patent to disclose ipratropium molecule.

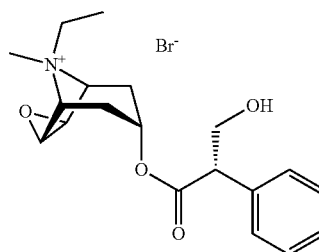
Glycopyrronium bromide is an anticholinergic. Its chemical name is 3-(alpha-Cyclopentylmandeloyloxy)-1,1-dimethylpyrrolidinium bromide. Chemical structure thereof is as shown in formula 3.



Formula 3

Glycopyrronium molecule was first disclosed in the U.S. Pat. No. 2,956,062.

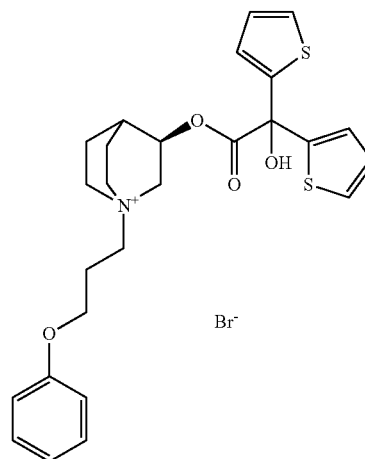
Oxitropium bromide is an anticholinergic drug. Chemical name thereof is (8r)-6beta,7beta-Epoxy-8-ethyl-3alpha-hydroxy-1alphaH,5alphaH-tropanium bromide (-)-tropate. Chemical structure thereof is as shown in formula 4.



Formula 4

Oxitropium molecule was first disclosed in the U.S. Pat. No. 3,472,861

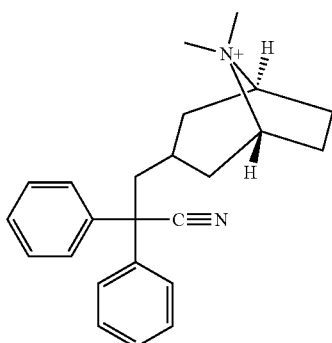
Acclidinium bromide is a muscarinic antagonist. Chemical name thereof is [(3R)-1-(3-phenoxypropyl)-1-azoniabicyclo[2.2.2]octan-3-yl]2-hydroxy-2,2-dithiophen-2 ylacetae; bromide. Chemical structure thereof is as shown in formula 5.



Formula 5

Daratropium is a muscarinic antagonist used in the management of chronic obstructive pulmonary disease (COPD). Chemical name thereof is 3-[(1R,5S)-8,8-dimethyl-8-azoniabicyclo[3.2.1]octan-3-yl]-2,2-diphenylpropanenitrile;bromide. Chemical structure thereof is as shown in formula 6.

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Inhalation compositions show activity by reaching directly to the respiratory system. Contriving the compositions is based on containing the active ingredient along with the carrier and the extender having the particle sizes capable of carrying said active ingredient to the respiratory system. On the other hand, carrier particle size enabling conveying the active ingredient to the respiratory system in the desired levels is also critical. Flowing and filling of the components constituting the composition also depend on the particle size and the ratios in-between are determined accordingly. Said ratio to be in desired levels is substantially critical and the filling process rate and the amount of the formulation to be filled depend on this. Achieving the homogeneous mixture and carrying out filling of said mixture economically and in an advantageous manner in terms of process rate is a preferred condition.

It is a pre-condition for the medicament to possess content uniformity, in terms of user safety and effectiveness of the treatment. Difference of the particle sizes between the carrier and the extender used is important in order to ensure the content uniformity. This difference to be beyond measure hampers to achieve the desired content uniformity. Another potential problem is to be unable to achieve the dosage accuracy present in each cavity or capsule. And this is of vital importance in terms of effectiveness of the treatment.

In order to meet all these requirements, dry powder inhalers (DPI) should meet a series of criteria taking particularly into account the following circumstances:  
Content Uniformity of the Active Drug:

Each capsule or blister should contain same amount of drug in the single dose system. Whereas in a multi-dose system, same amount of drug must be released in each application in order to ensure that the patient administers the same dosage in each time. Presence of the carrier should support the content uniformity even in a low dose drug.  
Fluidity:

Design of the device, characteristics of the active ingredient and the filling platform to be used define the required properties of the carrier needed. Formulation flow characteristics have importance in terms of ensuring that the device carries out all the functions properly and provides a continuous performance. Choosing the carrier is of high importance in that it ensures that the device functions properly and carries accurate amount of active ingredient to the patient. Therefore it is quite important to employ mannitol as the carrier, in two different particle sizes (fine and coarse).

Dose Consistency:

In order that all of the doses coming out of the device contain accurate amount of active ingredient, dry powder inhaler (DPI) devices should exhibit consistent dose uniformity.

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Irrespective of the inhalation capability of a patient, it is of substantial importance that the dose released from the dry powder inhaler device to be same in each time. For this reason, employing mannitol as a carrier possessing proper characteristics in the formulation assists the dose to be administered consistently.

Small drug particles are likely to agglomerate. Said coagulation can be prevented by employing suitable carrier or carrier mixtures. It also assists in controlling the fluidity of the drug coming out of the carrier device and ensuring that the active ingredient reaching to lungs is accurate and consistent.

In addition to this, the mixture of the drug particles adhered to the carrier should be homogeneous. Adhesion should be quite strong as the drug could not detach from the carrier particle. Moreover, lower doses of powder should also be filled into the device and the drug should always be released in the same way. One of the main parameters for the formulation is the particle size. Therefore, it has been found to be very important to employ the fine (small) and coarse (large) particles of the selected carrier in the formulations of the present invention in an accurate ratio.

In order to meet all these requirements, dry powder inhaler (DPI) formulations should be adapted especially by carefully choosing the employed carriers. In order to meet these requirements, the inhalable, fine or micro-fine particles of the active compounds are mixed with carriers. By means of mixing process, particle size of the carrier can be changed in order that a certain amount thereof to become inhalable. Particle size of employed carrier depends on the requirements and specifications of the powder inhaler used for application of the formulation. In this mixture, no dissociation should occur during all of the required procedures, transportation, and storage and dosing, i.e., active compound should not dissociate from its carrying particles. However, during the dissociation in the inhaler induced by inhalation of the patient, active compound particles should dissociate as effective as possible, i.e., as much as possible.

Furthermore, in the active ingredients administered via inhalation, one encounters certain stability related problems due to environmental and physical conditions. Mentioned active substances are influenced substantially by the temperature, air and humidity conditions. Exposure to air and moisture causes structural destruction of said active substances and leads them to build up a change in chemical behavior. Stability of the developed products is not in desired levels and shelf-life thereof are getting shorter. In addition, these active substances may react with auxiliary substances used along with them in the step of developing formulation. This, on the other hand, leads to impurities in the formulations and undesired compositions to get involved in the formulations. It is of critical importance for the formulation, to employ auxiliary substances and method not bringing along to mentioned problems. Moisture and air content of the active ingredients kept in the blister or capsule may be determinative for the stability. That is, the air and the moisture content within the closed blister and capsule, is quite important for these kinds of pharmaceutical forms.

For this reason, there is still a need for the carriers capable of overcoming aforementioned problems, problems related to interaction between active ingredient and carrier and moreover, problems related to pulmonary application of the drugs. Present inventions makes it possible as well, to obtain different compositions and compositions of combinations having satisfactory characteristics in a safe and effective manner, in terms of increasing the drug storing for pulmonary application or increasing the drug release rates.

As a result, there is a need for a novelty in the field relating to the compositions administrable by the patients suffering from chronic obstructive pulmonary disease or asthma.

#### OBJECT AND BRIEF DESCRIPTION OF THE INVENTION

Present invention relates to easily applicable inhalation compositions overcoming all of the aforementioned problems and bringing further advantages to the technical field.

Starting out from the state of the art, main object of the invention is to obtain effective and stable composition applicable in chronic obstructive pulmonary disease and asthma.

Another object of the invention is to enable a composition in which the desired filling rate and content uniformity is achieved.

Still other object of the invention is to obtain inhalation compositions having appropriate particle size and ratios ensuring to facilitate filling process into the blister package or the capsule, and enabling on the other hand to realize a homogeneous mixture.

Dry powder inhalation compositions are developed with the intent of achieving aforementioned purposes and all of the objectives that might come up from the detailed description below.

In a preferred embodiment of the invention, novelty is achieved by,

at least one muscarinic receptor antagonist or a pharmaceutically acceptable salt thereof,

fine particle lactose in the ratio of 1-20% by weight of said composition and having (d50) particle size in the range of 4-10  $\mu\text{m}$  and coarse particle mannitol in the ratio of 80-99% by weight of said composition and having (d50) particle size in the range of 50-120  $\mu\text{m}$ .

In a preferred embodiment of the invention, (d50) particle size of said fine particle lactose is preferably 4-7  $\mu\text{m}$ .

In a preferred embodiment of the invention, particle size of said fine particle lactose (d10) is 1-5  $\mu\text{m}$ , preferably 1-4  $\mu\text{m}$ .

In a preferred embodiment of the invention, particle size of said fine particle lactose (d90) is 7-20  $\mu\text{m}$ , preferably 7-15  $\mu\text{m}$ .

In a preferred embodiment of the invention, (d50) particle size of said coarse particle mannitol is preferably 50-75  $\mu\text{m}$ .

In a preferred embodiment of the invention, particle size of said coarse particle mannitol (d10) is preferably 10-50  $\mu\text{m}$ .

In a preferred embodiment of the invention, particle size of said coarse particle mannitol (d90) is 120-300  $\mu\text{m}$ , preferably 75-250  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises coarse particle lactose of (d50) particle size of 50-80  $\mu\text{m}$ , preferably of 50-75  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises coarse particle lactose (d10) having particle size of 10-50  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises coarse particle lactose (d90) having particle size of 120-300  $\mu\text{m}$ , preferably of 75-250  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises fine particle mannitol of (d50) particle size of 4-7  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises fine particle mannitol (d10) having particle size of 1-5  $\mu\text{m}$ , preferably of 1-4  $\mu\text{m}$ .

A preferred embodiment of the invention further comprises fine particle mannitol (d90) having particle size of 10-20  $\mu\text{m}$ , preferably of 7-10  $\mu\text{m}$ .

In a preferred embodiment of the invention, said lactose amount is preferably in the range of 1-15%, more preferably 1-10% by weight.

In a preferred embodiment of the invention, said mannitol amount is preferably in the range of 85-99%, more preferably 90-99% by weight of the composition.

In another preferred embodiment of the invention, said muscarinic receptor antagonist is selected from the group consisting of at least one or a mixture of tiotropium, glycopyronium, aclidinium, darotroprum and ipratropium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is tiotropium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is glycopyronium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is aclidinium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is oxitropium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is ipratropium.

In another preferred embodiment of the invention, said retard muscarinic receptor antagonist is darotroprum.

Another preferred embodiment of the invention further comprises one or a combination of two or more selected from corticosteroid and  $\beta_2$ -adrenergic agonist.

In a preferred embodiment of the invention, said corticosteroid is selected from the group consisting of at least one or a mixture of ciclesonide, budesonide, fluticasone, aldosterone, beklometazone, betametasone, chloprednol, cortisone, cortivasole, deoxycortone, desonide, desoxymetasone, dexametasone, difluorcortolone, fluchlorolone, flumetasone, flunisolide, fluquinolone, fluquinonide, fluorocortisone, fluorocortolone, flurometolone, flurandrenolone, halcynonide, hydrocortisone, icometasone, meprednisone, methylprednisolone, mometasone, paramethasone, prednisolone, prednisone, tixocortole, triamcynolondane, or is a combination thereof.

In a preferred embodiment of the invention, said corticosteroid is ciclesonide.

In another preferred embodiment of the invention, said corticosteroid is budesonide.

In another preferred embodiment of the invention, said corticosteroid is fluticasone.

In another preferred embodiment of the invention, said corticosteroid is mometasone.

In a preferred embodiment of the invention, said beta-2 adrenergic agonist is selected from the group consisting of at least one or a mixture of salmeterol, ormeterol, arformoterol, salbutamol, indacaterol, terbutaline, metaproterenol, vilanterol, carmoterol, olodaterol, bambuterol, clenbuterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is salmeterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is formoterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is arformoterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is salbutamol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is bambuterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is carmoterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is olodaterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is vilanterol.

In another preferred embodiment of the invention, said beta-2 adrenergic agonist is indacaterol.

In another preferred embodiment of the invention, said composition comprises muscarinic receptor antagonist and corticosteroid.

In another preferred embodiment of the invention, said composition comprises beta-2 adrenergic agonist and muscarinic antagonist.

In another preferred embodiment of the invention, said composition comprises corticosteroid,  $\beta$ 2-adrenergic agonist and muscarinic receptor antagonist.

Another preferred embodiment of the invention further comprises one of or a mixture of the excipients from glucose, glucose anhydrous, trehalose, cellobiose.

In another preferred embodiment of the invention, said composition comprises one of the following therapeutically active combinations:

- i. Aclidinium ve tiotropium
- ii. Aclidinium ve glycopyrronium
- iii. Aclidinium ve darotropyum
- iv. Aclidinium ve oxitropium
- v. Aclidinium ve ipratropium
- vi. Aclidinium ve ciclesonide
- vii. Aclidinium ve budesonid
- viii. Aclidinium ve fluticasone
- ix. Aclidinium ve mometazon
- x. Tiotropium ve glycopyrronium
- xi. Tiotropium ve darotropyum
- xii. Tiotropium ve oxitropium
- xiii. Tiotropium ve ipratropium
- xiv. Tiotropium ve ciclesonide
- xv. Tiotropium ve budesonid
- xvi. Tiotropium ve fluticasone
- xvii. Tiotropium ve mometazon
- xviii. Glycopyrronium ve tiotropium
- xix. Glycopyrronium ve glycopyrronium
- xx. Glycopyrronium ve darotropyum
- xxi. Glycopyrronium ve oxitropium
- xxii. Glycopyrronium ve ipratropium
- xxiii. Glycopyrronium ve ciclesonide
- xxiv. Glycopyrronium ve budesonid
- xxv. Glycopyrronium ve fluticasone
- xxvi. Glycopyrronium ve mometazon
- xxvii. Oxitropium ve tiotropium
- xxviii. Oxitropium ve darotropyum
- xxix. Oxitropium ve aclidinium
- xxx. Oxitropium ve ipratropium
- xxxi. Oxitropium ve ciclesonide
- xxxii. Oxitropium ve budesonid
- xxxiii. Oxitropium ve fluticasone
- xxxiv. Oxitropium ve mometazon
- xxxv. Darotropyum ve tiotropium
- xxxvi. Darotropyum ve aclidinium
- xxxvii. Darotropyum ve oxitropium
- xxxviii. Darotropyum ve ipratropium
- xxxix. Darotropyum ve ciclesonide
- xl. Darotropyum ve budesonid
- xli. Darotropyum ve fluticasone
- xlii. Darotropyum ve mometazon

wherein the above therapeutic agents can be present as a pharmaceutically acceptable salt or ester thereof, or in enantiomerically pure form or as a racemic mixture.

In another preferred embodiment of the invention, said composition comprises one of the following therapeutically active combinations:

- i. Aclidinium ve salmeterol
- ii. Aclidinium ve formoterol
- iii. Aclidinium ve arformoterol
- iv. Aclidinium ve salbutamol
- v. Aclidinium ve indacaterol
- vi. Aclidinium ve vilanterol
- vii. Aclidinium ve carmoterol
- viii. Aclidinium ve olodaterol
- ix. Aclidinium ve bambuterol
- x. Tiotropium ve salmeterol
- xi. Tiotropium ve formoterol
- xii. Tiotropium ve arformoterol
- xiii. Tiotropium ve salbutamol
- xiv. Tiotropium ve indacaterol
- xv. Tiotropium ve vilanterol
- xvi. Tiotropium ve carmoterol
- xvii. Tiotropium ve olodaterol
- xviii. Tiotropium ve bambuterol
- xix. Glycopyrronium ve salmeterol
- xx. Glycopyrronium ve formoterol
- xxi. Glycopyrronium ve arformoterol
- xxii. Glycopyrronium ve salbutamol
- xxiii. Glycopyrronium ve indacaterol
- xxiv. Glycopyrronium ve vilanterol
- xxv. Glycopyrronium ve carmoterol
- xxvi. Glycopyrronium ve olodaterol
- xxvii. Glycopyrronium ve bambuterol
- xxviii. Oxitropium ve salmeterol
- xxix. Oxitropium ve formoterol
- xxx. Oxitropium ve arformoterol
- xxxi. Oxitropium ve salbutamol
- xxxii. Oxitropium ve indacaterol
- xxxiii. Oxitropium ve vilanterol
- xxxiv. Oxitropium ve carmoterol
- xxxv. Oxitropium ve olodaterol
- xxxvi. Oxitropium ve bambuterol
- xxxvii. Darotropyum ve salmeterol
- xxxviii. Darotropyum ve formoterol
- xxxix. Darotropyum ve arformoterol
- xl. Darotropyum ve salbutamol
- xli. Darotropyum ve indacaterol
- xlii. Darotropyum ve vilanterol
- xliiii. Darotropyum ve carmoterol
- xliv. Darotropyum ve olodaterol
- xlv. Darotropyum ve bambuterol

wherein the above therapeutic agents can be present as a pharmaceutically acceptable salt or ester thereof, or in enantiomerically pure form or as a racemic mixture.

In another preferred embodiment of the invention, said composition comprises one of the following therapeutically active combinations:

- i. Aclidinium, tiotropium ve salmeterol
- ii. Aclidinium, tiotropium ve formoterol
- iii. Aclidinium, tiotropium ve arformoterol
- iv. Aclidinium, tiotropium ve indacaterol
- v. Aclidinium, tiotropium ve olodaterol
- vi. Aclidinium, tiotropium ve vilanterol
- vii. Aclidinium, tiotropium ve carmoterol
- viii. Aclidinium, tiotropium ve bambuterol
- ix. Aclidinium, glycopyrronium ve salmeterol
- x. Aclidinium, glycopyrronium ve formoterol
- xi. Aclidinium, glycopyrronium ve arformoterol
- xii. Aclidinium, glycopyrronium ve indacaterol
- xiii. Aclidinium, glycopyrronium ve olodaterol

xiv. Acclidinium, glycopyrronium ve vilanterol  
 xv. Acclidinium, glycopyrronium ve carmoterol  
 xvi. Acclidinium, glycopyrronium ve bambuterol  
 xvii. Acclidinium, oxitropium ve salmeterol  
 xviii. Acclidinium, oxitropium ve formoterol  
 xix. Acclidinium, oxitropium ve arformoterol  
 xx. Acclidinium, oxitropium ve indacaterol  
 xxi. Acclidinium, oxitropium ve olodaterol  
 xxii. Acclidinium, oxitropium ve vilanterol  
 xxiii. Acclidinium, oxitropium ve carmoterol  
 xxiv. Acclidinium, oxitropium ve bambuterol  
 xxv. Glycopyrronium, tiotropium ve salmeterol  
 xxvi. Glycopyrronium, tiotropium ve formoterol  
 xxvii. Glycopyrronium, tiotropium ve arformoterol  
 xxviii. Glycopyrronium, tiotropium ve indacaterol  
 xxix. Glycopyrronium, tiotropium ve olodaterol  
 xxx. Glycopyrronium, tiotropium ve vilanterol  
 xxxi. Glycopyrronium, tiotropium ve carmoterol  
 xxxii. Glycopyrronium, tiotropium ve bambuterol  
 xxxiii. Glycopyrronium, oxitropium ve salmeterol  
 xxxiv. Glycopyrronium, oxitropium ve formoterol  
 xxxv. Glycopyrronium, oxitropium ve arformoterol  
 xxxvi. Glycopyrronium, oxitropium ve indacaterol  
 xxxvii. Glycopyrronium, oxitropium ve olodaterol  
 xxxviii. Glycopyrronium, oxitropium ve vilanterol  
 xxxix. Glycopyrronium, oxitropium ve carmoterol  
 xl. Glycopyrronium, oxitropium ve bambuterol  
 xli. Daratropium, tiotropium ve salmeterol  
 xlii. Daratropium, tiotropium ve formoterol  
 xliiii. Daratropium, tiotropium ve arformoterol  
 xliv. Daratropium, tiotropium ve indacaterol  
 xlv. Daratropium, tiotropium ve olodaterol  
 xlvi. Daratropium, tiotropium ve vilanterol  
 xlvii. Daratropium, tiotropium ve carmoterol  
 xlviii. Daratropium, tiotropium ve bambuterol  
 xlix. Daratropium, glycopyrronium ve salmeterol  
 l. Daratropium, gikopironyum ve formoterol  
 li. Daratropium, glycopyrronium ve arformoterol  
 lii. Daratropium, glycopyrronium ve indacaterol  
 liii. Daratropium, glycopyrronium ve olodaterol  
 liv. Daratropium, glycopyrronium ve vilanterol  
 lv. Daratropium, glycopyrronium ve carmoterol  
 lvi. Daratropium, glycopyrronium ve bambuterol  
 lvii. Daratropium, aclidinium ve salmeterol  
 lviii. Daratropium, aclidinium ve formoterol  
 lix. Daratropium, aclidinium ve arformoterol  
 lx. Daratropium, aclidinium ve indacaterol  
 lxi. Daratropium, aclidinium ve olodaterol  
 lxii. Daratropium, aclidinium ve vilanterol  
 lxiii. Daratropium, aclidinium ve carmoterol  
 lxiv. Daratropium, aclidinium ve bambuterol  
 lxv. Daratropium, oxitropium ve salmeterol  
 lxvi. Daratropium, oxitropium ve formoterol  
 lxvii. Daratropium, oxitropium ve arformoterol  
 lxviii. Daratropium, oxitropium ve indacaterol  
 lxix. Daratropium, oxitropium ve olodaterol  
 lxx. Daratropium, oxitropium ve vilanterol  
 lxxi. Daratropium, oxitropium ve carmoterol  
 lxxii. Daratropium, oxitropium ve bambuterol  
 lxxiii. İndacaterol, tiotropiyum ve salmeterol  
 lxxiv. İndacaterol, tiotropiyum ve formoterol  
 lxxv. İndacaterol, tiotropiyum ve arformoterol  
 lxxvi. İndacaterol, tiotropiyum ve olodaterol  
 lxxvii. İndacaterol, tiotropiyum ve vilanterol  
 lxxviii. İndacaterol, tiotropiyum ve carmoterol  
 lxxix. İndacaterol, tiotropiyum ve bambuterol  
 lxxx. İndacaterol, glycopyrronium ve salmeterol

lxxxi. İndacaterol, glycopyrronium ve formoterol  
 lxxxii. İndacaterol, glycopyrronium ve arformoterol  
 lxxxiii. İndacaterol, glycopyrronium ve olodaterol  
 lxxxiv. İndacaterol, glycopyrronium ve vilanterol  
 lxxxv. İndacaterol, glycopyrronium ve carmoterol  
 lxxxvi. İndacaterol, glycopyrronium ve bambuterol  
 lxxxvii. İndacaterol, aclidinium ve salmeterol  
 lxxxviii. İndacaterol, aclidinium ve formoterol  
 lxxxix. İndacaterol, aclidinium ve arformoterol  
 xc. İndacaterol, aclidinium ve olodaterol  
 xci. İndacaterol, aclidinium ve vilanterol  
 xcii. İndacaterol, aclidinium ve carmoterol  
 xciii. İndacaterol, aclidinium ve bambuterol  
 xciv. İndacaterol, oxitropium ve salmeterol  
 xcvi. İndacaterol, oxitropium ve formoterol  
 xcvi. İndacaterol, oxitropium ve arformoterol  
 xcvii. İndacaterol, oxitropium ve olodaterol  
 xcviii. İndacaterol, oxitropium ve vilanterol  
 xcix. İndacaterol, oxitropium ve carmoterol  
 c. İndacaterol, oxitropium ve bambuterol  
 ci. Vilanterol, tiotropium ve salmeterol  
 cii. Vilanterol, tiotropium ve formoterol  
 ciii. Vilanterol, tiotropium ve arformoterol  
 civ. Vilanterol, tiotropium ve indacaterol  
 cv. Vilanterol, tiotropium ve olodaterol  
 cvi. Vilanterol, tiotropium ve carmoterol  
 cvii. Vilanterol, tiotropium ve bambuterol  
 cviii. Vilanterol, glycopyrronium ve salmeterol  
 cix. Vilanterol, glycopyrronium ve formoterol  
 cx. Vilanterol, glycopyrronium ve arformoterol  
 cxii. Vilanterol, glycopyrronium ve indacaterol  
 cxiii. Vilanterol, glycopyrronium ve carmoterol  
 cxiv. Vilanterol, glycopyrronium ve bambuterol  
 cxv. Vilanterol, aclidinium ve salmeterol  
 cxvi. Vilanterol, aclidinium ve formoterol  
 cxvii. Vilanterol, aclidinium ve arformoterol  
 cxviii. Vilanterol, aclidinium ve indacaterol  
 cxix. Vilanterol, aclidinium ve olodaterol  
 cxx. Vilanterol, aclidinium ve carmoterol  
 cxxi. Vilanterol, aclidinium ve bambuterol  
 cxxii. Vilanterol, oxitropium ve salmeterol  
 cxxiii. Vilanterol, oxitropium ve formoterol  
 cxxiv. Vilanterol, oxitropium ve arformoterol  
 cxxv. Vilanterol, oxitropium ve indacaterol  
 cxxvi. Vilanterol, oxitropium ve olodaterol  
 cxxvii. Vilanterol, oxitropium ve carmoterol  
 cxxviii. Vilanterol, oxitropium ve bambuterol  
 cxxix. Carmoterol, tiotropium ve salmeterol  
 cxxx. Carmoterol, tiotropium ve formoterol  
 cxxxi. Carmoterol, tiotropium ve arformoterol  
 cxxxii. Carmoterol, tiotropium ve indacaterol  
 cxxxiii. Carmoterol, tiotropium ve olodaterol  
 cxxxiv. Carmoterol, tiotropium ve vilanterol  
 cxxxv. Carmoterol, tiotropium ve bambuterol  
 cxxxvi. Carmoterol, glycopyrronium ve salmeterol  
 cxxxvii. Carmoterol, glycopyrronium ve formoterol  
 cxxxviii. Carmoterol, glycopyrronium ve arformoterol  
 cxxxix. Carmoterol, glycopyrronium ve indacaterol  
 cxli. Carmoterol, glycopyrronium ve olodaterol  
 cxlii. Carmoterol, glycopyrronium ve vilanterol  
 cxliiii. Carmoterol, aclidinium ve salmeterol  
 cxliv. Carmoterol, aclidinium ve formoterol  
 cxlv. Carmoterol, aclidinium ve arformoterol  
 cxlvi. Carmoterol, aclidinium ve indacaterol  
 cxlvii. Carmoterol, aclidinium ve olodaterol



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- cxlviii. Carmoterol, acclidinium ve vilanterol
- cxlix. Carmoterol, acclidinium ve bambuterol
- cl. Carmoterol, oxitropium ve salmeterol
- cli. Carmoterol, oxitropium ve formoterol
- clii. Carmoterol, oxitropium ve arformoterol
- cliii. Carmoterol, oxitropium ve indacaterol
- cliv. Carmoterol, oxitropium ve olodaterol
- clv. Carmoterol, oxitropium ve vilanterol
- clvi. Carmoterol, oxitropium ve bambuterol
- clvii. Olodaterol, tiotropium ve salmeterol
- clviii. Olodaterol, tiotropium ve formoterol
- clix. Olodaterol, tiotropium ve arformoterol
- clx. Olodaterol, tiotropium ve indacaterol
- clxi. Olodaterol, tiotropium ve vilanterol
- clxii. Olodaterol, tiotropium ve bambuterol
- clxiii. Olodaterol, glycopyrronium ve salmeterol
- clxiv. Olodaterol, glycopyrronium ve formoterol
- clxv. Olodaterol, glycopyrronium ve arformoterol
- clxvi. Olodaterol, glycopyrronium ve indacaterol
- clxvii. Olodaterol, glycopyrronium ve vilanterol
- clxviii. Olodaterol, glycopyrronium ve bambuterol
- clxix. Olodaterol, acclidinium ve salmeterol
- clxx. Olodaterol, acclidinium ve formoterol
- clxxi. Olodaterol, acclidinium ve arformoterol
- clxxii. Olodaterol, acclidinium ve indacaterol
- clxxiii. Olodaterol, acclidinium ve vilanterol
- clxxiv. Olodaterol, acclidinium ve bambuterol
- clxxv. Olodaterol, oxitropium ve salmeterol
- clxxvi. Olodaterol, oxitropium ve formoterol
- clxxvii. Olodaterol, oxitropium ve arformoterol
- clxxviii. Olodaterol, oxitropium ve indacaterol
- clxxix. Olodaterol, oxitropium ve vilanterol
- clxxx. Olodaterol, oxitropium ve bambuterol

wherein the above therapeutic agents can be present as a pharmaceutically acceptable salt or ester thereof, or in enantiomerically pure form or as a racemic mixture.

Said compositions are used for the prevention or treatment of chronic obstructive pulmonary disease and asthma in mammals, especially in humans.

In another preferred embodiment of the invention, said composition comprises a blister having air and moisture barrier property, enabling simultaneous, respective and synchronic application.

In another preferred embodiment of the invention, said composition comprises a dry powder inhaler device suitable for simultaneous, respective and synchronic application in a

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blister and having at least one locking mechanism ensuring the device to be maintained locked in both of the positions in which it is ready for inhalation and its lid is closed and ensuring the device to be automatically re-set once the lid is closed.

In another preferred embodiment of the invention, said composition comprises a dry powder inhaler device suitable for simultaneous, respective and synchronic application in a blister.

In another preferred embodiment of the invention, pharmaceutically acceptable amount of said composition is administered one a day.

In another preferred embodiment of the invention, pharmaceutically acceptable amount of said composition is administered twice a day.

DETAILED DESCRIPTION OF INVENTION

Examples—A

20 a)

Content	% Weight (w/w)
Muscarinic receptor antagonist	0.1-1.2
Lactose (fine particle)	4.3-5.3
Mannitol (coarse particle)	84-96

25

30 b)

Content	% Weight (w/w)
Muscarinic receptor antagonist	0.1-1.2
Mannitol (fine particle)	4.3-5.3
Lactose (coarse particle)	84-96

35

40 c)

Content	% Weight (w/w)
Muscarinic receptor antagonist	0.1-1.2
Mannitol + Lactose (fine particle)	4.3-5.3
Lactose + Mannitol (coarse particle)	84-96

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TABLE 1

Amount	Content												Lactose + Mannitol		
	Aklidinyum		Glycopyrronium		Darotropyum		Tiotropium		ipratropium		Oxitropium		5 mg	25 mg	
	5 mg	25 mg	5 mg	25 mg	5 mg	25 mg	5 mg	25 mg	5 mg	25 mg	5 mg	25 mg	5 mg	25 mg	
Ex. 1.1 (% w/w)	4	0.8	—	—	—	—	—	—	—	—	—	—	96.0	99.2	
Ex. 1.2 (% w/w)	8	1.6	—	—	—	—	—	—	—	—	—	—	92.0	98.4	
Ex. 1.3 (% w/w)	—	—	2	0.4	—	—	—	—	—	—	—	—	98.0	99.6	
Ex. 1.4 (% w/w)	—	—	4	0.8	—	—	—	—	—	—	—	—	96.0	99.2	
Ex. 1.5 (% w/w)	—	—	—	—	0.4	0.08	—	—	—	—	—	—	99.6	99.92	
Ex. 1.6 (% w/w)	—	—	—	—	—	—	0.36	0.072	—	—	—	—	99.64	99.28	
Ex. 1.7 (% w/w)	—	—	—	—	—	—	—	—	0.5	0.1	—	—	99.5	99.9	
Ex. 1.8 (% w/w)	—	—	—	—	—	—	—	—	—	—	—	4	0.8	96	99.2

a)

Content	Amount % (w/w)
Muscarinic receptor antagonist	
Beta-2 adrenergic agonist	
Lactose + mannitol	

TABLE 2.1

Amount % (w/w)	Content						
	Aklidinyum	Glycopyrronium	Darotropyum	Tiotropium	Oxitropium	ipratropium	Carmeterol
5 mg							
Ex. 2.1 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.2 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.3 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.4 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.5 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.6 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.7 (% w/w)	4.0	8.0	—	—		—	—
Ex. 2.8 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.9 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.10 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.11 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.12 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.13 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.14 (% w/w)	—	2.0	4.0	—		—	—
Ex. 2.15 (% w/w)	—	—	0.4	—		—	—
Ex. 2.16 (% w/w)	—	—	0.4	—		—	—
Ex. 2.17 (% w/w)	—	—	0.4	—		—	—
Ex. 2.18 (% w/w)	—	—	0.4	—		—	—
Ex. 2.19 (% w/w)	—	—	0.4	—		—	—
Ex. 2.20 (% w/w)	—	—	0.4	—		—	—
Ex. 2.21 (% w/w)	—	—	0.4	—		—	—
Ex. 2.22 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.23 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.24 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.25 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.26 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.27 (% w/w)	—	—	—	—		3.0	6.0
Ex. 2.28 (% w/w)	—	—	—	—		—	—
Ex. 2.29 (% w/w)	—	—	—	—		—	—
Ex. 2.30 (% w/w)	—	—	—	—		—	—

TABLE 2.1-continued

Ex. 2.31 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.32 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.33 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.34 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.35 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.36 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.37 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.38 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.39 (% w/w)	—	—	—	—	—	—	0.04	0.08
Ex. 2.40 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.41 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.42 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.43 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.44 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.45 (% w/w)	—	—	—	—	—	—	—	—
Ex. 2.46 (% w/w)				0.36				
Ex. 2.47 (% w/w)				0.36				
Ex. 2.48 (% w/w)				0.36				
Ex. 2.49 (% w/w)				0.36				
Ex. 2.50 (% w/w)				0.36				
Ex. 2.51 (% w/w)				0.36				
Ex. 2.52 (% w/w)				0.36				
Ex. 2.53 (% w/w)					4			
Ex. 2.54 (% w/w)					4			
Ex. 2.55 (% w/w)					4			
Ex. 2.56 (% w/w)					4			
Ex. 2.57 (% w/w)					4			
Ex. 2.58 (% w/w)					4			
Ex. 2.59 (% w/w)					4			

Amount % (w/w) 5 mg	Content							
	Olodaterol	Salmeterol	Formoterol	Arformoterol	indacaterol	Olodaterol	Vilanterol	Lactose + Mannitol
Ex. 2.1 (% w/w)	—	1.0	—	—	—	—	—	95.0 91.0
Ex. 2.2 (% w/w)	—	—	0.10 0.24	—	—	—	—	95.9 91.76
Ex. 2.3 (% w/w)	—	—	—	0.3	—	—	—	95.7 91.7
Ex. 2.4 (% w/w)	—	—	—	—	3.0	—	—	93.0 89.0
Ex. 2.5 (% w/w)	—	—	—	—	—	0.1	—	95.9 91.9
Ex. 2.6 (% w/w)	—	—	—	—	—	—	0.5	95.5 91.5
Ex. 2.7 (% w/w)	—	—	—	—	—	—	—	95.96 91.92
Ex. 2.8 (% w/w)	—	1.0	—	—	—	—	—	97.0 95.0

TABLE 2.1-continued

Ex. 2.9 (% w/w)	—	—	0.10	0.24	—	—	—	—	97.9	95.76
Ex. 2.10 (% w/w)	—	—	—	—	0.3	—	—	—	97.7	95.7
Ex. 2.11 (% w/w)	—	—	—	—	—	3.0	—	—	95.0	93.0
Ex. 2.12 (% w/w)	—	—	—	—	—	—	0.1	—	97.9	95.9
Ex. 2.13 (% w/w)	—	—	—	—	—	—	—	0.5	97.5	95.5
Ex. 2.14 (% w/w)	—	—	—	—	—	—	—	—	95.96	91.92
Ex. 2.15 (% w/w)	—	—	1.0	—	—	—	—	—	—	98.6
Ex. 2.16 (% w/w)	—	—	—	0.10	0.24	—	—	—	99.5	99.36
Ex. 2.17 (% w/w)	—	—	—	—	0.3	—	—	—	—	99.3
Ex. 2.18 (% w/w)	—	—	—	—	—	3.0	—	—	—	96.6
Ex. 2.19 (% w/w)	—	—	—	—	—	—	0.1	—	—	99.5
Ex. 2.20 (% w/w)	—	—	—	—	—	—	—	0.5	—	99.1
Ex. 2.21 (% w/w)	—	—	—	—	—	—	—	—	99.56	99.52
Ex. 2.22 (% w/w)	—	—	1.0	—	—	—	—	—	96.0	93.0
Ex. 2.23 (% w/w)	—	—	—	0.10	0.24	—	—	—	96.9	96.76
Ex. 2.24 (% w/w)	—	—	—	—	0.3	—	—	—	96.7	93.7
Ex. 2.25 (% w/w)	—	—	—	—	—	—	0.1	—	96.9	93.9
Ex. 2.26 (% w/w)	—	—	—	—	—	—	—	0.5	96.5	93.5
Ex. 2.27 (% w/w)	—	—	—	—	—	—	—	—	96.96	96.92
Ex. 2.28 (% w/w)	—	—	1.0	—	—	—	—	—	—	98.5
Ex. 2.29 (% w/w)	—	—	—	0.10	0.24	—	—	—	99.4	99.26
Ex. 2.30 (% w/w)	—	—	—	—	0.3	—	—	—	—	99.2
Ex. 2.31 (% w/w)	—	—	—	—	—	3.0	—	—	—	96.5
Ex. 2.32 (% w/w)	—	—	—	—	—	—	0.1	—	—	99.4
Ex. 2.33 (% w/w)	—	—	—	—	—	—	—	—	99.46	99.42
Ex. 2.34 (% w/w)	—	—	1.0	—	—	—	—	—	98.96	98.92
Ex. 2.35 (% w/w)	—	—	—	0.10	0.24	—	—	—	99.86	99.68
Ex. 2.36 (% w/w)	—	—	—	—	0.3	—	—	—	99.66	99.62
Ex. 2.37 (% w/w)	—	—	—	—	—	3.0	—	—	96.96	96.92
Ex. 2.38 (% w/w)	—	—	—	—	—	—	0.1	—	99.86	99.82
Ex. 2.39 (% w/w)	—	—	—	—	—	—	—	0.5	99.46	99.42
Ex. 2.40 (% w/w)	0.1	0.2	1.0	—	—	—	—	—	98.9	98.8
Ex. 2.41 (% w/w)	0.1	0.2	—	0.10	0.24	—	—	—	99.8	99.56
Ex. 2.42 (% w/w)	0.1	0.2	—	—	0.3	—	—	—	99.6	99.5
Ex. 2.43 (% w/w)	0.1	0.2	—	—	—	3.0	—	—	96.9	96.8
Ex. 2.44 (% w/w)	0.1	0.2	—	—	—	—	—	0.5	99.4	99.3
Ex. 2.45 (% w/w)	0.1	0.2	—	—	—	—	—	—	—	99.72
Ex. 2.46 (% w/w)	—	—	1.0	—	—	—	—	—	—	98.64
Ex. 2.47 (% w/w)	—	—	—	0.10	0.24	—	—	—	99.54	99.4
Ex. 2.48 (% w/w)	—	—	—	—	0.3	—	—	—	—	99.34

TABLE 2.1-continued

Ex. 2.49 (% w/w)	—	—	—	3.0	—	—	96.64
Ex. 2.50 (% w/w)	—	—	—	—	0.1	—	99.54
Ex. 2.51 (% w/w)	—	—	—	—	—	0.5	99.14
Ex. 2.52 (% w/w)	—	—	—	—	—	—	99.64
Ex. 2.53 (% w/w)	1.0	—	—	—	—	—	95
Ex. 2.54 (% w/w)	—	0.10	0.24	—	—	—	95.9 95.76
Ex. 2.55 (% w/w)	—	—	0.3	—	—	—	95.7
Ex. 2.56 (% w/w)	—	—	—	3.0	—	—	95.7
Ex. 2.57 (% w/w)	—	—	—	—	0.1	—	95.9
Ex. 2.58 (% w/w)	—	—	—	—	—	0.5	95.5
Ex. 2.59 (% w/w)	—	—	—	—	—	—	96

TABLE 2.2

Amount	Content											
	Aklidinyum		Glycopyrronium		Dara-tropium	Tio-tropium	ipra-tropium	Oxi-tropium	indacaterol	Vilanterol	Carbeterol	Olodaterol
% (w/w) 25 mg												
Ex. 2.1 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.2 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.3 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.4 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.5 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.6 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.7 (% w/w)	0.8	1.6	—	—	—	—	—	—	—	—	—	—
Ex. 2.8 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.9 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.10 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.11 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
EX. 2.12 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.13 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.14 (% w/w)	—	—	0.4	0.8	—	—	—	—	—	—	—	—
Ex. 2.15 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.16 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.17 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.18 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.19 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.20 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.21 (% w/w)	—	—	—	—	0.08	—	—	—	—	—	—	—
Ex. 2.22 (% w/w)	—	—	—	—	—	—	—	0.6	1.2	—	—	—
Ex. 2.23 (% w/w)	—	—	—	—	—	—	—	0.6	1.2	—	—	—



TABLE 2.2-continued

Ex. 2.64 (% w/w)									0.8	
Ex. 2.65 (% w/w)									0.8	
Ex. 2.66 (% w/w)									0.8	
Amount  % (w/w) 25 mg	Content									
	Salmeterol	Formoterol	Artormoterol	indacaterol	Olodaterol	Vilanterol	Cameterol		Lactose + Mannitol	
Ex. 2.1 (% w/w)	0.2	—	—	—	—	—	—	—	99.0	98.2
Ex. 2.2 (% w/w)	—	0.02	0.05	—	—	—	—	—	99.18	98.35
Ex. 2.3 (% w/w)	—	—	0.06	—	—	—	—	—	99.14	98.34
Ex. 2.4 (% w/w)	—	—	—	0.6	—	—	—	—	98.6	97.8
Ex. 2.5 (% w/w)	—	—	—	—	0.02	—	—	—	99.18	98.38
Ex. 2.6 (% w/w)	—	—	—	—	—	0.1	—	—	99.1	98.3
Ex. 2.7 (% w/w)	—	—	—	—	—	—	0.01	0.02	99.19	98.38
Ex. 2.8 (% w/w)	0.2	—	—	—	—	—	—	—	99.4	99.0
Ex. 2.9 (% w/w)	—	0.02	0.05	—	—	—	—	—	99.58	99.15
Ex. 2.10 (% w/w)	—	—	0.06	—	—	—	—	—	99.54	99.32
Ex. 2.11 (% w/w)	—	—	—	0.6	—	—	—	—	99.0	98.6
EX. 2.12 (% w/w)	—	—	—	—	0.02	—	—	—	99.58	99.18
Ex. 2.13 (% w/w)	—	—	—	—	—	0.1	—	—	99.5	99.1
Ex. 2.14 (% w/w)	—	—	—	—	—	—	0.01	0.02	99.59	99.18
Ex. 2.15 (% w/w)	0.2	—	—	—	—	—	—	—	99.72	
Ex. 2.16 (% w/w)	—	0.02	0.05	—	—	—	—	—	99.90	99.87
Ex. 2.17 (% w/w)	—	—	0.06	—	—	—	—	—	99.86	
Ex. 2.18 (% w/w)	—	—	—	0.6	—	—	—	—	99.32	
Ex. 2.19 (% w/w)	—	—	—	—	0.02	—	—	—	99.9	
Ex. 2.20 (% w/w)	—	—	—	—	—	0.1	—	—	99.82	
Ex. 2.21 (% w/w)	—	—	—	—	—	—	0.01	0.02	99.91	99.90
Ex. 2.22 (% w/w)	0.2	—	—	—	—	—	—	—	99.2	98.6
Ex. 2.23 (% w/w)	—	0.02	0.05	—	—	—	—	—	99.38	98.75
Ex. 2.24 (% w/w)	—	—	0.06	—	—	—	—	—	99.43	98.74
Ex. 2.25 (% w/w)	—	—	—	—	0.02	—	—	—	99.38	98.78
Ex. 2.26 (% w/w)	—	—	—	—	—	0.1	—	—	99.3	98.7
Ex. 2.27 (% w/w)	—	—	—	—	—	—	0.01	0.02	99.39	98.78
Ex. 2.28 (% w/w)	0.2	—	—	—	—	—	—	—	99.7	
Ex. 2.29 (% w/w)	—	0.02	0.05	—	—	—	—	—	99.88	99.85
Ex. 2.30 (% w/w)	—	—	0.06	—	—	—	—	—	99.84	
Ex. 2.31 (% w/w)	—	—	—	0.6	—	—	—	—	99.3	
Ex. 2.32 (% w/w)	—	—	—	—	0.02	—	—	—	99.88	
Ex. 2.33 (% w/w)	—	—	—	—	—	—	0.01	0.02	99.89	99.88
Ex. 2.34 (% w/w)	0.2	—	—	—	—	—	—	—	99.79	99.78

TABLE 2.2-continued

Ex. 2.35	—	0.02	0.05	—	—	—	—	—	99.97	99.93			
(% w/w)													
Ex. 2.36	—	—	—	0.06	—	—	—	—	99.93	99.92			
(% w/w)													
Ex. 2.37	—	—	—	—	0.6	—	—	—	99.39	99.38			
(% w/w)													
Ex. 2.38	—	—	—	—	—	0.02	—	—	99.97	99.96			
(% w/w)													
Ex. 2.39	—	—	—	—	—	—	0.1	—	99.89	99.88			
(% w/w)													
Ex. 2.40	1.0	—	—	—	—	—	—	—	98.88	98.86			
(% w/w)													
Ex. 2.41	—	0.02	0.05	—	—	—	—	—	99.96	99.91			
(% w/w)													
Ex. 2.42	—	—	—	0.06	—	—	—	—	99.92	99.90			
(% w/w)													
Ex. 2.43	—	—	—	—	0.6	—	—	—	99.38	99.36			
(% w/w)													
Ex. 2.44	—	—	—	—	—	—	0.1	—	99.88	99.86			
(% w/w)													
Ex. 2.45	—	—	—	—	—	—	—	0.01	0.02	99.97	99.94		
(% w/w)													
Ex. 2.46	0.2	—	—	—	—	—	—	—	—	—	99.728		
(% w/w)													
Ex. 2.47	—	0.02	0.05	—	—	—	—	—	—	—	99.908	99.878	
(% w/w)													
Ex. 2.48	—	—	—	0.06	—	—	—	—	—	—	—	99.868	
(% w/w)													
Ex. 2.49	—	—	—	—	0.6	—	—	—	—	—	—	99.328	
(% w/w)													
Ex. 2.50	—	—	—	—	—	0.02	—	—	—	—	—	99.908	
(% w/w)													
Ex. 2.51	—	—	—	—	—	—	0.1	—	—	—	—	99.828	
(% w/w)													
Ex. 2.52	—	—	—	—	—	—	—	0.01	0.02	99.918	99.908		
(% w/w)													
Ex. 2.53	0.2	—	—	—	—	—	—	—	—	—	—	96.8	93.8
(% w/w)													
Ex. 2.54	—	0.02	0.05	—	—	—	—	—	—	—	—	96.98	93.95
(% w/w)													
Ex. 2.55	—	—	—	0.06	—	—	—	—	—	—	—	96.94	93.94
(% w/w)													
Ex. 2.56	—	—	—	—	0.6	—	—	—	—	—	—	96.4	93.4
(% w/w)													
Ex. 2.57	—	—	—	—	—	0.02	—	—	—	—	—	96.98	93.98
(% w/w)													
Ex. 2.58	—	—	—	—	—	—	0.1	—	—	—	—	96.9	93.9
(% w/w)													
Ex. 2.59	—	—	—	—	—	—	—	0.01	0.02	96.99	93.98		
(% w/w)													
Ex. 2.60	0.2	—	—	—	—	—	—	—	—	—	—	—	99
(% w/w)													
Ex. 2.61	—	0.02	0.05	—	—	—	—	—	—	—	—	99.18	99.15
(% w/w)													
Ex. 2.62	—	—	—	0.06	—	—	—	—	—	—	—	—	99.14
(% w/w)													
Ex. 2.63	—	—	—	—	0.6	—	—	—	—	—	—	—	98.6
(% w/w)													
Ex. 2.64	—	—	—	—	—	0.02	—	—	—	—	—	—	99.18
(% w/w)													
Ex. 2.65	—	—	—	—	—	—	0.1	—	—	—	—	—	99.1
(% w/w)													
Ex. 2.66	—	—	—	—	—	—	—	0.01	0.02	99.9	99.18		
(% w/w)													

55

Examples—C

a)

60

Content	Değer % (w/w)
Muscarinic receptor antagonist	
Beta-2 adrenergik agonist	
Lactose + mannitol	

65



TABLE 3.1

Amount % (w/w)	Content								
	5 mg		Aklidinyum	Glycopyrronium	Daratropium	indacaterol	Vilanterol	Carmeterol	Olodaterol
Ex. 3.1 (% w/w)	4.0	8.0	—	—	—	—	—	—	
Ex. 3.2 (% w/w)	4.0	8.0	—	—	—	—	—	—	
Ex. 3.3 (% w/w)	4.0	8.0	—	—	—	—	—	—	
Ex. 3.4 (% w/w)	—	—	2.0	4.0	—	—	—	—	
Ex. 3.5 (% w/w)	—	—	2.0	4.0	—	—	—	—	
Ex. 3.6 (% w/w)	—	—	2.0	4.0	—	—	—	—	
Ex. 3.7 (% w/w)	—	—	—	—	0.4	—	—	—	
Ex. 3.8 (% w/w)	—	—	—	—	0.4	—	—	—	
Ex. 3.9 (% w/w)	—	—	—	—	0.4	—	—	—	
Ex. 3.10 (% w/w)	—	—	—	—	0.4	—	—	—	
Ex. 3.11 (% w/w)	—	—	—	—	—	3.0	6.0	—	
Ex. 3.12 (% w/w)	—	—	—	—	—	3.0	6.0	—	
Ex. 3.13 (% w/w)	—	—	—	—	—	3.0	6.0	—	
Ex. 3.14 (% w/w)	—	—	—	—	—	3.0	6.0	—	
Ex. 3.15 (% w/w)	—	—	—	—	—	—	0.5	—	
Ex. 3.16 (% w/w)	—	—	—	—	—	—	0.5	—	
Ex. 3.17 (% w/w)	—	—	—	—	—	—	0.5	—	
Ex. 3.18 (% w/w)	—	—	—	—	—	—	0.5	—	
Ex. 3.19 (% w/w)	—	—	—	—	—	—	0.04	0.08	
Ex. 3.20 (% w/w)	—	—	—	—	—	—	0.04	0.08	
Ex. 3.21 (% w/w)	—	—	—	—	—	—	0.04	0.08	
Ex. 3.22 (% w/w)	—	—	—	—	—	—	0.04	0.08	
Ex. 3.23 (% w/w)	—	—	—	—	—	—	—	0.1	0.2
Ex. 3.24 (% w/w)	—	—	—	—	—	—	—	0.1	0.2
Ex. 3.25 (% w/w)	—	—	—	—	—	—	—	0.1	0.2
Ex. 3.26 (% w/w)	—	—	—	—	—	—	—	0.1	0.2

Amount % (w/w)	Content								
	5 mg		Tiotropium	Glycopyrronium	ipratropium	Aklidinyum	Lactose + Mannitol		
Ex. 3.1 (% w/w)	0.1	0.36	—	—	—	—	95.9	91.64	
Ex. 3.2 (% w/w)	—	—	2.0	4.0	—	—	94.0	88.0	
Ex. 3.3 (% w/w)	—	—	—	—	0.8	—	95.2	91.2	
Ex. 3.4 (% w/w)	0.1	0.36	—	—	—	—	97.9	95.64	
Ex. 3.5 (% w/w)	—	—	—	—	0.8	—	93.2	95.2	
Ex. 3.6 (% w/w)	—	—	—	—	—	4.0	8.0	94.0	88.0
Ex. 3.7 (% w/w)	0.1	0.36	—	—	—	—	99.5	99.24	
Ex. 3.8 (% w/w)	—	—	2.0	4.0	—	—	97.6	95.6	
Ex. 3.9 (% w/w)	—	—	—	—	0.8	—	98.8		
Ex. 3.10 (% w/w)	—	—	—	—	—	4.0	8.0	95.6	91.6
Ex. 3.11 (% w/w)	0.1	0.36	—	—	—	—	96.9	93.64	
Ex. 3.12 (% w/w)	—	—	2.0	4.0	—	—	95.0	90.0	
Ex. 3.13 (% w/w)	—	—	—	—	0.8	—	96.2	93.2	
Ex. 3.14 (% w/w)	—	—	—	—	—	4.0	8.0	93.0	86.0
Ex. 3.15 (% w/w)	0.1	0.36	—	—	—	—	99.4	99.14	
Ex. 3.16 (% w/w)	—	—	2.0	4.0	—	—	97.5	95.5	
Ex. 3.17 (% w/w)	—	—	—	—	0.8	—	98.7		
Ex. 3.18 (% w/w)	—	—	—	—	—	4.0	8.0	95.5	91.5
Ex. 3.19 (% w/w)	0.1	0.36	—	—	—	—	99.86	99.56	
Ex. 3.20 (% w/w)	—	—	2.0	4.0	—	—	97.96	95.92	
Ex. 3.21 (% w/w)	—	—	—	—	0.8	—	99.16	99.12	
Ex. 3.22 (% w/w)	—	—	—	—	—	4.0	8.0	95.96	91.96
Ex. 3.23 (% w/w)	0.1	0.36	—	—	—	—	99.8	99.44	
Ex. 3.24 (% w/w)	—	—	2.0	—	—	—	97.9	95.8	
Ex. 3.25 (% w/w)	—	—	—	—	0.8	—	99.1	99.0	
Ex. 3.26 (% w/w)	—	—	—	—	—	4.0	8.0	95.9	91.8

TABLE 3.2

Amount % (w/w)	Content							
	25 mg		Aklidinyum	Glycopyrronium	Daratropium	indacaterol	Vilanterol	Carmeterol
Ex. 3.1 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 3.2 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 3.3 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 3.4 (% w/w)	—	—	0.4	0.8	—	—	—	—
Ex. 3.5 (% w/w)	—	—	0.4	0.8	—	—	—	—
Ex. 3.6 (% w/w)	—	—	—	—	0.08	—	—	—





TABLE 4.1-continued

Ex. 4.38 (% w/w)	1.0	—	—	—	—	98.9	98.8
Ex. 4.39 (% w/w)	—	4.0	—	—	—	95.9	95.8
Ex. 4.40 (% w/w)	—	—	4.0	—	—	95.9	95.8
Ex. 4.41 (% w/w)	—	—	—	7.4	—	92.5	92.4
Ex. 4.42 (% w/w)	—	—	—	—	13.0	86.9	86.8

TABLE 4.2

Amount % (w/w)	Content							
	Aklidinium	Glycopyrronium	Daratropium	indacaterol	Vilanterol	Carmeterol	Olodaterol	Salbutamol
25 mg								
Ex. 4.1 (% w/w)	0.8	1.6	—	—	—	—	—	0.4
Ex. 4.2 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 4.3 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 4.4 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 4.5 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 4.6 (% w/w)	0.8	1.6	—	—	—	—	—	—
Ex. 4.7 (% w/w)	—	0.4	0.8	—	—	—	—	0.4
Ex. 4.8 (% w/w)	—	0.4	0.8	—	—	—	—	—
Ex. 4.9 (% w/w)	—	0.4	0.8	—	—	—	—	—
Ex. 4.10 (% w/w)	—	0.4	0.8	—	—	—	—	—
Ex. 4.11 (% w/w)	—	0.4	0.8	—	—	—	—	—
Ex. 4.12 (% w/w)	—	0.4	0.8	—	—	—	—	—
Ex. 4.13 (% w/w)	—	—	—	0.08	—	—	—	0.4
Ex. 4.14 (% w/w)	—	—	—	0.08	—	—	—	—
Ex. 4.15 (% w/w)	—	—	—	0.08	—	—	—	—
Ex. 4.16 (% w/w)	—	—	—	0.08	—	—	—	—
Ex. 4.17 (% w/w)	—	—	—	0.08	—	—	—	—
Ex. 4.18 (% w/w)	—	—	—	0.08	—	—	—	—
Ex. 4.19 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.20 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.21 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.22 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.23 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.24 (% w/w)	—	—	—	—	0.6	1.2	—	—
Ex. 4.25 (% w/w)	—	—	—	—	—	—	—	0.4
Ex. 4.26 (% w/w)	—	—	—	—	0.1	—	—	—
Ex. 4.27 (% w/w)	—	—	—	—	0.1	—	—	—
Ex. 4.28 (% w/w)	—	—	—	—	0.1	—	—	—
Ex. 4.29 (% w/w)	—	—	—	—	0.1	—	—	—
Ex. 4.30 (% w/w)	—	—	—	—	0.1	—	—	—
Ex. 4.31 (% w/w)	—	—	—	—	—	0.01	0.02	0.4
Ex. 4.32 (% w/w)	—	—	—	—	—	0.01	0.02	—
Ex. 4.33 (% w/w)	—	—	—	—	—	0.01	0.02	—
Ex. 4.34 (% w/w)	—	—	—	—	—	0.01	0.02	—
Ex. 4.35 (% w/w)	—	—	—	—	—	0.01	0.02	—
Ex. 4.36 (% w/w)	—	—	—	—	—	0.01	0.02	—
Ex. 4.37 (% w/w)	—	—	—	—	—	—	0.02	0.04
Ex. 4.38 (% w/w)	—	—	—	—	—	—	0.02	0.04
Ex. 4.39 (% w/w)	—	—	—	—	—	—	0.02	0.04
Ex. 4.40 (% w/w)	—	—	—	—	—	—	0.02	0.04
Ex. 4.41 (% w/w)	—	—	—	—	—	—	0.02	0.04
Ex. 4.42 (% w/w)	—	—	—	—	—	—	0.02	0.04

Amount % (w/w)	Content					
	Levosalbutamol	Terbutaline 200 mcg	Pirbuterol 200 mcg	Bitolterol 370 mcg	Metaproterenol 650 mcg	Lactose + Mannitol
25 mg						
Ex. 4.1 (% w/w)	—	—	—	—	—	98.8
Ex. 4.2 (% w/w)	0.2	—	—	—	—	99.0
Ex. 4.3 (% w/w)	—	0.8	—	—	—	98.4
Ex. 4.4 (% w/w)	—	—	0.8	—	—	98.4
Ex. 4.5 (% w/w)	—	—	—	1.5	—	97.7
Ex. 4.6 (% w/w)	—	—	—	—	2.6	96.6
Ex. 4.7 (% w/w)	—	—	—	—	—	99.2
Ex. 4.8 (% w/w)	0.2	—	—	—	—	99.4
Ex. 4.9 (% w/w)	—	0.8	—	—	—	98.8
Ex. 4.10 (% w/w)	—	—	0.8	—	—	98.8
Ex. 4.11 (% w/w)	—	—	—	1.5	—	98.1
Ex. 4.12 (% w/w)	—	—	—	—	2.6	97.0
Ex. 4.13 (% w/w)	—	—	—	—	—	99.52
Ex. 4.14 (% w/w)	0.2	—	—	—	—	99.72
Ex. 4.15 (% w/w)	—	0.8	—	—	—	99.12
Ex. 4.16 (% w/w)	—	—	0.8	—	—	99.12

TABLE 4.2-continued

Ex. 4.17 (% w/w)	—	—	—	1.5	—	98.42
Ex. 4.18 (% w/w)	—	—	—	—	2.6	97.32
Ex. 4.19 (% w/w)	—	—	—	—	—	99.0 98.4
Ex. 4.20 (% w/w)	0.2	—	—	—	—	99.2 98.6
Ex. 4.21 (% w/w)	—	0.8	—	—	—	98.6 98.0
Ex. 4.22 (% w/w)	—	—	0.8	—	—	98.6 98.0
Ex. 4.23 (% w/w)	—	—	—	1.5	—	97.9 97.3
Ex. 4.24 (% w/w)	—	—	—	—	2.6	96.8 96.2
Ex. 4.25 (% w/w)	—	—	—	—	—	99.5
Ex. 4.26 (% w/w)	0.2	—	—	—	—	99.7
Ex. 4.27 (% w/w)	—	0.8	—	—	—	99.1
Ex. 4.28 (% w/w)	—	—	0.8	—	—	99.1
Ex. 4.29 (% w/w)	—	—	—	1.5	—	98.4
Ex. 4.30 (% w/w)	—	—	—	—	2.6	97.3
Ex. 4.31 (% w/w)	—	—	—	—	—	99.59 99.58
Ex. 4.32 (% w/w)	0.2	—	—	—	—	99.79 99.78
Ex. 4.33 (% w/w)	—	0.8	—	—	—	99.19 99.18
Ex. 4.34 (% w/w)	—	—	0.8	—	—	99.19 99.18
Ex. 4.35 (% w/w)	—	—	—	1.5	—	98.49 98.48
Ex. 4.36 (% w/w)	—	—	—	—	2.6	97.39 97.38
Ex. 4.37 (% w/w)	—	—	—	—	—	99.58 99.56
Ex. 4.38 (% w/w)	0.2	—	—	—	—	99.78 99.76
Ex. 4.39 (% w/w)	—	0.8	—	—	—	99.18 99.14
Ex. 4.40 (% w/w)	—	—	0.8	—	—	99.18 99.14
Ex. 4.41 (% w/w)	—	—	—	1.5	—	98.48 98.44
Ex. 4.42 (% w/w)	—	—	—	—	2.6	97.38 97.34

25

Examples—E

a)

Content	Amount % (w/w)
Muscarinic receptor antagonist	
Beta-2 adrenergic agonist	
Corticosteroid	
Lactose + mannitol	35

TABLE 6.1

Amount % (w/w)	Content						
	Aklidinyum	Glycopyrronium	Daratropium	indacaterol	Vilanterol	Carmeterol	Olodaterol
5 mg							
Ex. 5.1 (% w/w)	4.0	8.0	—	—	—	—	—
Ex. 5.2 (% w/w)	4.0	8.0	—	—	—	—	—
Ex. 5.3 (% w/w)	4.0	8.0	—	—	—	—	—
Ex. 5.4 (% w/w)	4.0	8.0	—	—	—	—	—
Ex. 5.5 (% w/w)	4.0	8.0	—	—	—	—	—
Ex. 5.9 (% w/w)	—	2.0	4.0	—	—	—	—
Ex. 5.10 (% w/w)	—	2.0	4.0	—	—	—	—
Ex. 5.11 (% w/w)	—	2.0	4.0	—	—	—	—
Ex. 5.12 (% w/w)	—	2.0	4.0	—	—	—	—
Ex. 5.13 (% w/w)	—	2.0	4.0	—	—	—	—
Ex. 5.17 (% w/w)	—	—	0.4	—	—	—	—
Ex. 5.18 (% w/w)	—	—	0.4	—	—	—	—
Ex. 5.19 (% w/w)	—	—	0.4	—	—	—	—
Ex. 5.20 (% w/w)	—	—	0.4	—	—	—	—
Ex. 5.21 (% w/w)	—	—	0.4	—	—	—	—
Ex. 5.25 (% w/w)	—	—	—	3.0	6.0	—	—
Ex. 5.26 (% w/w)	—	—	—	3.0	6.0	—	—
Ex. 5.27 (% w/w)	—	—	—	3.0	6.0	—	—
Ex. 5.28 (% w/w)	—	—	—	3.0	6.0	—	—
Ex. 5.29 (% w/w)	—	—	—	3.0	6.0	—	—
Ex. 5.33 (% w/w)	—	—	—	—	0.5	—	—
Ex. 5.34 (% w/w)	—	—	—	—	0.5	—	—
Ex. 5.35 (% w/w)	—	—	—	—	0.5	—	—
Ex. 5.36 (% w/w)	—	—	—	—	0.5	—	—
Ex. 5.37 (% w/w)	—	—	—	—	0.5	—	—
Ex. 5.41 (% w/w)	—	—	—	—	—	0.04	0.08
Ex. 5.42 (% w/w)	—	—	—	—	—	0.04	0.08
Ex. 5.43 (% w/w)	—	—	—	—	—	0.04	0.08

TABLE 6.1-continued

Amount % (w/w)	Content								
	5 mg		Flutikason	Siklesoinid	Budesonid	Mometazon	Beklometazon	Lactose + Mannitol	
Ex. 5.44 (% w/w)	—	—	—	—	—	—	0.04	0.08	—
Ex. 5.45 (% w/w)	—	—	—	—	—	—	0.04	0.08	—
Ex. 5.49 (% w/w)	—	—	—	—	—	—	—	—	0.1 0.2
Ex. 5.50 (% w/w)	—	—	—	—	—	—	—	—	0.1 0.2
Ex. 5.51 (% w/w)	—	—	—	—	—	—	—	—	0.1 0.2
Ex. 5.52 (% w/w)	—	—	—	—	—	—	—	—	0.1 0.2
Ex. 5.53 (% w/w)	—	—	—	—	—	—	—	—	0.1 0.2
Ex. 5.1 (% w/w)	2.0	10.0	—	—	—	—	—	94.0	82.0
Ex. 5.2 (% w/w)	—	—	4.0	—	—	—	—	—	88.0
Ex. 5.3 (% w/w)	—	—	—	4.0	8.0	—	—	92.0	84.0
Ex. 5.4 (% w/w)	—	—	—	—	2.0	4.0	—	94.0	88.0
Ex. 5.5 (% w/w)	—	—	—	—	—	—	2.0	8.0	94.0
Ex. 5.9 (% w/w)	2.0	10.0	—	—	—	—	—	96.0	86.0
Ex. 5.10 (% w/w)	—	—	4.0	—	—	—	—	94.0	92.0
Ex. 5.11 (% w/w)	—	—	—	4.0	8.0	—	—	94.0	88.0
Ex. 5.12 (% w/w)	—	—	—	—	2.0	4.0	—	96.0	92.0
Ex. 5.13 (% w/w)	—	—	—	—	—	—	2.0	8.0	96.0
Ex. 5.17 (% w/w)	—	10.0	—	—	—	—	—	97.6	89.6
Ex. 5.18 (% w/w)	—	—	4.0	—	—	—	—	—	95.6
Ex. 5.19 (% w/w)	—	—	—	4.0	8.0	—	—	95.6	91.6
Ex. 5.20 (% w/w)	—	—	—	—	2.0	4.0	—	97.6	95.6
Ex. 5.21 (% w/w)	—	—	—	—	—	—	2.0	8.0	97.6
Ex. 5.25 (% w/w)	2.0	10.0	—	—	—	—	—	95.0	84.0
Ex. 5.26 (% w/w)	—	—	4.0	—	—	—	—	93.0	90.0
Ex. 5.27 (% w/w)	—	—	—	4.0	8.0	—	—	93.0	96.0
Ex. 5.28 (% w/w)	—	—	—	—	2.0	4.0	—	95.0	90.0
Ex. 5.29 (% w/w)	—	—	—	—	—	—	2.0	8.0	95.0
Ex. 5.33 (% w/w)	2.0	10.0	—	—	—	—	—	97.5	89.5
Ex. 5.34 (% w/w)	—	—	4.0	—	—	—	—	—	95.5
Ex. 5.35 (% w/w)	—	—	—	4.0	8.0	—	—	95.5	91.5
Ex. 5.36 (% w/w)	—	—	—	—	2.0	4.0	—	97.5	95.5
Ex. 5.37 (% w/w)	—	—	—	—	—	—	2.0	8.0	97.5
Ex. 5.41 (% w/w)	2.0	10.0	—	—	—	—	—	97.96	89.92
Ex. 5.42 (% w/w)	—	—	4.0	—	—	—	—	—	95.96
Ex. 5.43 (% w/w)	—	—	—	4.0	8.0	—	—	95.96	91.96
Ex. 5.44 (% w/w)	—	—	—	—	2.0	4.0	—	97.96	95.96
Ex. 5.45 (% w/w)	—	—	—	—	—	—	2.0	8.0	97.96
Ex. 5.49 (% w/w)	2.0	10.0	—	—	—	—	—	97.9	89.8
Ex. 5.50 (% w/w)	—	—	4.0	—	—	—	—	95.9	95.8
Ex. 5.51 (% w/w)	—	—	—	4.0	8.0	—	—	95.9	91.8
Ex. 5.52 (% w/w)	—	—	—	—	2.0	4.0	—	97.9	95.8
Ex. 5.53 (% w/w)	—	—	—	—	—	—	2.0	8.0	97.9

TABLE 6.2

Amount % (w/w)	Content								
	25 mg		Aklidinyum	Glycopyrronium	Daratropium	indacaterol	Vilanterol	Carmeterol	Olodaterol
Ex. 5.1 (% w/w)	0.8	1.6	—	—	—	—	—	—	—
Ex. 5.2 (% w/w)	0.8	1.6	—	—	—	—	—	—	—
Ex. 5.3 (% w/w)	0.8	1.6	—	—	—	—	—	—	—
Ex. 5.4 (% w/w)	0.8	1.6	—	—	—	—	—	—	—
Ex. 5.5 (% w/w)	0.8	1.6	—	—	—	—	—	—	—
Ex. 5.9 (% w/w)	—	—	0.4	0.8	—	—	—	—	—
Ex. 5.10 (% w/w)	—	—	0.4	0.8	—	—	—	—	—
Ex. 5.11 (% w/w)	—	—	0.4	0.8	—	—	—	—	—
Ex. 5.12 (% w/w)	—	—	0.4	0.8	—	—	—	—	—
Ex. 5.13 (% w/w)	—	—	0.4	0.8	—	—	—	—	—
Ex. 5.17 (% w/w)	—	—	—	—	0.08	—	—	—	—
Ex. 5.18 (% w/w)	—	—	—	—	0.08	—	—	—	—
Ex. 5.19 (% w/w)	—	—	—	—	0.08	—	—	—	—
Ex. 5.20 (% w/w)	—	—	—	—	0.08	—	—	—	—
Ex. 5.21 (% w/w)	—	—	—	—	0.08	—	—	—	—
Ex. 5.25 (% w/w)	—	—	—	—	—	0.6	1.2	—	—
Ex. 5.26 (% w/w)	—	—	—	—	—	0.6	1.2	—	—
Ex. 5.27 (% w/w)	—	—	—	—	—	0.6	1.2	—	—
Ex. 5.28 (% w/w)	—	—	—	—	—	0.6	1.2	—	—
Ex. 5.29 (% w/w)	—	—	—	—	—	0.6	1.2	—	—
Ex. 5.33 (% w/w)	—	—	—	—	—	—	0.1	—	—

TABLE 6.2-continued

Ex. 5.34 (% w/w)	—	—	—	—	0.1	—	—
Ex. 5.35 (% w/w)	—	—	—	—	0.1	—	—
Ex. 5.36 (% w/w)	—	—	—	—	0.1	—	—
Ex. 5.37 (% w/w)	—	—	—	—	0.1	—	—
Ex. 5.41 (% w/w)	—	—	—	—	—	0.01	0.02
Ex. 5.42 (% w/w)	—	—	—	—	—	0.01	0.02
Ex. 5.43 (% w/w)	—	—	—	—	—	0.01	0.02
Ex. 5.44 (% w/w)	—	—	—	—	—	0.01	0.02
Ex. 5.45 (% w/w)	—	—	—	—	—	0.01	0.02
Ex. 5.49 (% w/w)	—	—	—	—	—	—	0.02
Ex. 5.50 (% w/w)	—	—	—	—	—	—	0.02
Ex. 5.51 (% w/w)	—	—	—	—	—	—	0.02
Ex. 5.52 (% w/w)	—	—	—	—	—	—	0.02
Ex. 5.53 (% w/w)	—	—	—	—	—	—	0.02

Amount % (w/w)	Content							
	25 mg	Fluticasone	Siklesoinid	Budesonid	Mometazon	Beklametazon	Lactose + Mannitol	
Ex. 5.1 (% w/w)	0.4	2.0	—	—	—	—	98.8	96.4
Ex. 5.2 (% w/w)	—	—	0.8	—	—	—	—	97.6
Ex. 5.3 (% w/w)	—	—	—	0.8	1.6	—	—	98.4
Ex. 5.4 (% w/w)	—	—	—	—	0.4	0.8	—	98.8
Ex. 5.5 (% w/w)	—	—	—	—	—	0.4	1.6	99.88
Ex. 5.9 (% w/w)	0.4	—	—	—	—	—	—	99.2
Ex. 5.10 (% w/w)	—	—	0.8	—	—	—	—	98.8
Ex. 5.11 (% w/w)	—	—	—	0.8	1.6	—	—	98.2
Ex. 5.12 (% w/w)	—	—	—	—	0.4	0.8	—	99.2
Ex. 5.13 (% w/w)	—	—	—	—	—	0.4	1.6	99.2
Ex. 5.17 (% w/w)	—	2.0	—	—	—	—	—	99.52
Ex. 5.18 (% w/w)	—	—	0.8	—	—	—	—	99.12
Ex. 5.19 (% w/w)	—	—	—	0.8	1.6	—	—	99.12
Ex. 5.20 (% w/w)	—	—	—	—	0.4	0.8	—	99.52
Ex. 5.21 (% w/w)	—	—	—	—	—	0.4	1.6	99.52
Ex. 5.25 (% w/w)	0.4	2.0	—	—	—	—	—	99.0
Ex. 5.26 (% w/w)	—	—	0.8	—	—	—	—	98.6
Ex. 5.27 (% w/w)	—	—	—	0.8	1.6	—	—	98.6
Ex. 5.28 (% w/w)	—	—	—	—	0.4	0.8	—	99.0
Ex. 5.29 (% w/w)	—	—	—	—	—	0.4	1.6	99.0
Ex. 5.33 (% w/w)	0.4	2.0	—	—	—	—	—	99.5
Ex. 5.34 (% w/w)	—	—	0.8	—	—	—	—	99.1
Ex. 5.35 (% w/w)	—	—	—	0.8	1.6	—	—	99.1
Ex. 5.36 (% w/w)	—	—	—	—	0.4	0.8	—	99.5
Ex. 5.37 (% w/w)	—	—	—	—	—	0.4	1.6	99.5
Ex. 5.41 (% w/w)	0.4	2.0	—	—	—	—	—	99.59
Ex. 5.42 (% w/w)	—	—	0.8	—	—	—	—	99.19
Ex. 5.43 (% w/w)	—	—	—	0.8	1.6	—	—	99.19
Ex. 5.44 (% w/w)	—	—	—	—	0.4	0.8	—	99.59
Ex. 5.45 (% w/w)	—	—	—	—	—	0.4	1.6	99.59
Ex. 5.49 (% w/w)	0.4	2.0	—	—	—	—	—	99.58
Ex. 5.50 (% w/w)	—	—	0.8	—	—	—	—	99.18
Ex. 5.51 (% w/w)	—	—	—	0.8	1.6	—	—	99.18
Ex. 5.52 (% w/w)	—	—	—	—	0.4	0.8	—	99.58
Ex. 5.53 (% w/w)	—	—	—	—	—	0.4	1.6	99.58

Örnek—F

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Content	Amount % (w/w)
Muscarinic receptor antagonist	
Corticosteroid	
Lactose + mannitol	55

TABLE 7.1

Amount % (w/w)	Content							
	5 mg	Aklidinyum	Glycopyrronium	Daratropium	Tiotropium	ipratropium	Oxitropium	Fluticasone
Ex. 5.1 (% w/w)	4.0	8.0	—	—	—	—	—	2.0
Ex. 5.2 (% w/w)	4.0	8.0	—	—	—	—	—	—
Ex. 5.3 (% w/w)	4.0	8.0	—	—	—	—	—	—

TABLE 7.1-continued

Ex. 5.4 (% w/w)	4.0	8.0	—	—	—	—	—	—
Ex. 5.5 (% w/w)	4.0	8.0	—	—	—	—	—	—
Ex. 5.9 (% w/w)	—	—	2.0	4.0	—	—	—	2.0 10.0
Ex. 5.10 (% w/w)	—	—	2.0	4.0	—	—	—	—
Ex. 5.11 (% w/w)	—	—	2.0	4.0	—	—	—	—
Ex. 5.12 (% w/w)	—	—	2.0	4.0	—	—	—	—
Ex. 5.13 (% w/w)	—	—	2.0	4.0	—	—	—	—
Ex. 5.17 (% w/w)	—	—	—	0.4	—	—	—	— 10.0
Ex. 5.18 (% w/w)	—	—	—	0.4	—	—	—	—
Ex. 5.19 (% w/w)	—	—	—	0.4	—	—	—	—
Ex. 5.20 (% w/w)	—	—	—	0.4	—	—	—	—
Ex. 5.21 (% w/w)	—	—	—	0.4	—	—	—	—
Ex. 5.25 (% w/w)	—	—	—	—	0.36	—	—	2.0 10.0
Ex. 5.26 (% w/w)	—	—	—	—	0.36	—	—	—
Ex. 5.27 (% w/w)	—	—	—	—	0.36	—	—	—
Ex. 5.28 (% w/w)	—	—	—	—	0.36	—	—	—
Ex. 5.29 (% w/w)	—	—	—	—	0.36	—	—	—
Ex. 5.33 (% w/w)	—	—	—	—	—	3 6	—	2.0 10.0
Ex. 5.34 (% w/w)	—	—	—	—	—	3 6	—	—
Ex. 5.35 (% w/w)	—	—	—	—	—	3 6	—	—
Ex. 5.36 (% w/w)	—	—	—	—	—	3 6	—	—
Ex. 5.37 (% w/w)	—	—	—	—	—	3 6	—	—
Ex. 5.41 (% w/w)	—	—	—	—	—	—	4	2.0 10.0
Ex. 5.42 (% w/w)	—	—	—	—	—	—	4	—
Ex. 5.43 (% w/w)	—	—	—	—	—	—	4	—
Ex. 5.44 (% w/w)	—	—	—	—	—	—	4	—
Ex. 5.45 (% w/w)	—	—	—	—	—	—	4	—
Ex. 5.49 (% w/w)	—	—	—	—	—	—	—	2.0 10.0
Ex. 5.50 (% w/w)	—	—	—	—	—	—	—	—
Ex. 5.51 (% w/w)	—	—	—	—	—	—	—	—
Ex. 5.52 (% w/w)	—	—	—	—	—	—	—	—
Ex. 5.53 (% w/w)	—	—	—	—	—	—	—	—

Amount % (w/w)	Content					
	5 mg	Ciclesonide	Budesonid	Mometazon	Beklametazon	Lactose + Mannitol
Ex. 5.1 (% w/w)	—	—	—	—	—	94.0 82.0
Ex. 5.2 (% w/w)	4.0	—	—	—	—	— 88.0
Ex. 5.3 (% w/w)	—	4.0 8.0	—	—	—	92.0 84.0
Ex. 5.4 (% w/w)	—	—	2.0 4.0	—	—	94.0 88.0
Ex. 5.5 (% w/w)	—	—	—	2.0 8.0	—	94.0 84.0
Ex. 5.9 (% w/w)	—	—	—	—	—	96.0 86.0
Ex. 5.10 (% w/w)	4.0	—	—	—	—	94.0 92.0
Ex. 5.11 (% w/w)	—	4.0 8.0	—	—	—	94.0 88.0
Ex. 5.12 (% w/w)	—	—	2.0 4.0	—	—	96.0 92.0
Ex. 5.13 (% w/w)	—	—	—	2.0 8.0	—	96.0 88.0
Ex. 5.17 (% w/w)	—	—	—	—	—	97.6 89.6
Ex. 5.18 (% w/w)	4.0	—	—	—	—	95.6
Ex. 5.19 (% w/w)	—	4.0 8.0	—	—	—	95.6 91.6
Ex. 5.20 (% w/w)	—	—	2.0 4.0	—	—	97.6 95.6
Ex. 5.21 (% w/w)	—	—	—	2.0 8.0	—	97.6 91.6
Ex. 5.25 (% w/w)	—	—	—	—	—	97.64 89.64
Ex. 5.26 (% w/w)	4.0	—	—	—	—	95.64
Ex. 5.27 (% w/w)	—	4.0 8.0	—	—	—	95.64 91.64
Ex. 5.28 (% w/w)	—	—	2.0 4.0	—	—	97.64 95.64
Ex. 5.29 (% w/w)	—	—	—	2.0 8.0	—	97.64 91.64
Ex. 5.33 (% w/w)	—	—	—	—	—	97.5 89.5
Ex. 5.34 (% w/w)	4.0	—	—	—	—	93 90
Ex. 5.35 (% w/w)	—	4.0 8.0	—	—	—	93 86
Ex. 5.36 (% w/w)	—	—	2.0 4.0	—	—	95 90
Ex. 5.37 (% w/w)	—	—	—	2.0 8.0	—	95 86
Ex. 5.41 (% w/w)	—	—	—	—	—	94 86
Ex. 5.42 (% w/w)	4.0	—	—	—	—	92
Ex. 5.43 (% w/w)	—	4.0 8.0	—	—	—	92 88
Ex. 5.44 (% w/w)	—	—	2.0 4.0	—	—	94 92
Ex. 5.45 (% w/w)	—	—	—	2.0 8.0	—	96 88
Ex. 5.49 (% w/w)	—	—	—	—	—	97.9 89.8
Ex. 5.50 (% w/w)	4.0	—	—	—	—	95.9 95.8
Ex. 5.51 (% w/w)	—	4.0 8.0	—	—	—	95.9 91.8
Ex. 5.52 (% w/w)	—	—	2.0 4.0	—	—	97.9 95.8
Ex. 5.53 (% w/w)	—	—	—	2.0 8.0	—	97.9 91.8



TABLE 7.2

Amount % (w/w)	Content						
	Aklidinyum	Glycopyrronium	Daratropium	Tiotropium	ipratropium	Oxitropium	Fluticazon
25 mg							
Ex. 5.1 (% w/w)	0.8	1.6	—	—	—	—	0.4 2.0
Ex. 5.2 (% w/w)	0.8	1.6	—	—	—	—	—
Ex. 5.3 (% w/w)	0.8	1.6	—	—	—	—	—
Ex. 5.4 (% w/w)	0.8	1.6	—	—	—	—	—
Ex. 5.5 (% w/w)	0.8	1.6	—	—	—	—	—
Ex. 5.9 (% w/w)	—	0.4	0.8	—	—	—	0.4 —
Ex. 5.10 (% w/w)	—	0.4	0.8	—	—	—	—
Ex. 5.11 (% w/w)	—	0.4	0.8	—	—	—	—
Ex. 5.12 (% w/w)	—	0.4	0.8	—	—	—	—
Ex. 5.13 (% w/w)	—	0.4	0.8	—	—	—	—
Ex. 5.17 (% w/w)	—	—	0.08	—	—	—	— 2.0
Ex. 5.18 (% w/w)	—	—	0.08	—	—	—	—
Ex. 5.19 (% w/w)	—	—	0.08	—	—	—	—
Ex. 5.20 (% w/w)	—	—	0.08	—	—	—	—
Ex. 5.21 (% w/w)	—	—	0.08	—	—	—	—
Ex. 5.25 (% w/w)	—	—	—	0.072	—	—	0.4 2.0
Ex. 5.26 (% w/w)	—	—	—	0.072	—	—	—
Ex. 5.27 (% w/w)	—	—	—	0.072	—	—	—
Ex. 5.28 (% w/w)	—	—	—	0.072	—	—	—
Ex. 5.29 (% w/w)	—	—	—	0.072	—	—	—
Ex. 5.33 (% w/w)	—	—	—	—	3 6	—	0.4 2.0
Ex. 5.34 (% w/w)	—	—	—	—	3 6	—	—
Ex. 5.35 (% w/w)	—	—	—	—	3 6	—	—
Ex. 5.36 (% w/w)	—	—	—	—	3 6	—	—
Ex. 5.37 (% w/w)	—	—	—	—	3 6	—	—
Ex. 5.41 (% w/w)	—	—	—	—	—	0.8	0.4 2.0
Ex. 5.42 (% w/w)	—	—	—	—	—	0.8	—
Ex. 5.43 (% w/w)	—	—	—	—	—	0.8	—
Ex. 5.44 (% w/w)	—	—	—	—	—	0.8	—
Ex. 5.45 (% w/w)	—	—	—	—	—	0.8	—
Ex. 5.49 (% w/w)	—	—	—	—	—	—	0.4 2.0
Ex. 5.50 (% w/w)	—	—	—	—	—	—	—
Ex. 5.51 (% w/w)	—	—	—	—	—	—	—
Ex. 5.52 (% w/w)	—	—	—	—	—	—	—
Ex. 5.53 (% w/w)	—	—	—	—	—	—	—

Amount % (w/w)	Content					
	25 mg	Ciclesonide	Budesonid	Mometason	Beklametazon	Lactose + Mannitol
Ex. 5.1 (% w/w)	—	—	—	—	—	98.8 96.4
Ex. 5.2 (% w/w)	0.8	—	—	—	—	— 97.6
Ex. 5.3 (% w/w)	—	0.8	1.6	—	—	98.4 96.8
Ex. 5.4 (% w/w)	—	—	—	0.4 0.8	—	98.8 97.6
Ex. 5.5 (% w/w)	—	—	—	—	0.4 1.6	99.88
Ex. 5.9 (% w/w)	—	—	—	—	—	99.2 97.2
Ex. 5.10 (% w/w)	0.8	—	—	—	—	98.8 98.4
Ex. 5.11 (% w/w)	—	0.8	1.6	—	—	98.2 97.6
Ex. 5.12 (% w/w)	—	—	—	0.4 0.8	—	99.2 97.6
Ex. 5.13 (% w/w)	—	—	—	—	0.4 1.6	99.2 97.6
Ex. 5.17 (% w/w)	—	—	—	—	—	99.52 97.92
Ex. 5.18 (% w/w)	0.8	—	—	—	—	99.12
Ex. 5.19 (% w/w)	—	0.8	1.6	—	—	99.12 98.32
Ex. 5.20 (% w/w)	—	—	—	0.4 0.8	—	99.52 99.12
Ex. 5.21 (% w/w)	—	—	—	—	0.4 1.6	99.52 98.32
Ex. 5.25 (% w/w)	—	—	—	—	—	99.0 96.8
Ex. 5.26 (% w/w)	0.8	—	—	—	—	98.6 98.0
Ex. 5.27 (% w/w)	—	0.8	1.6	—	—	98.6 97.2
Ex. 5.28 (% w/w)	—	—	—	0.4 0.8	—	99.0 98.0
Ex. 5.29 (% w/w)	—	—	—	—	0.4 1.6	99.0 97.2
Ex. 5.33 (% w/w)	—	—	—	—	—	96.6 92
Ex. 5.34 (% w/w)	0.8	—	—	—	—	96.2 93.2
Ex. 5.35 (% w/w)	—	0.8	1.6	—	—	96.2 92.4
Ex. 5.36 (% w/w)	—	—	—	0.4 0.8	—	96.6 93.2
Ex. 5.37 (% w/w)	—	—	—	—	0.4 1.6	96.6 92.4
Ex. 5.41 (% w/w)	—	—	—	—	—	98.8 97.2
Ex. 5.42 (% w/w)	0.8	—	—	—	—	98.8 98.4
Ex. 5.43 (% w/w)	—	0.8	1.6	—	—	98.4 97.6
Ex. 5.44 (% w/w)	—	—	—	0.4 0.8	—	98.8 98.4
Ex. 5.45 (% w/w)	—	—	—	—	0.4 1.6	98.2 97.6

TABLE 7.2-continued

Ex. 5.49 (% w/w)	—	—	—	—	—	99.58	97.96
Ex. 5.50 (% w/w)	0.8	—	—	—	—	99.18	99.16
Ex. 5.51 (% w/w)	—	0.8	1.6	—	—	99.18	98.36
Ex. 5.52 (% w/w)	—	—	—	0.4	0.8	—	99.58
Ex. 5.53 (% w/w)	—	—	—	—	0.4	1.6	99.58

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Content	% Weight (w/w)
Muscarinic receptor antagonist	
Corticosteroid	
Lactose	
Mannitol	

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Mannitol	1.2291	4.9164	0.2291	4.582
Lactose	23.3529	93.4116	4.3529	87.058
TOTAL	25		5	

1—

10

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Budesonid	0.2	0.8	0.2	4
Lactose	1.2391	4.9564	0.2391	4.782
Mannitol	23.5429	94.1716	4.5429	90.858
TOTAL	25		5	

20

5—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.1	0.4	0.1	2
Lactose	1.2441	4.9764	0.2441	4.882
Mannitol	23.6379	94.5516	4.6379	92.758
TOTAL	25		5	

2—

30

6—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Budesonid	0.2	0.8	0.2	4
Mannitol	1.2391	4.9564	0.2391	4.782
Lactose	23.5429	94.1716	4.5429	90.858
TOTAL	25		5	

35

40

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.1	0.4	0.1	2
Mannitol	1.2441	4.9764	0.2441	4.882
Lactose	23.6379	64.5516	4.6379	92.758
TOTAL	25		5	

3—

45

7—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Budesonid	0.4	1.6	0.4	8
Lactose	1.2291	4.9164	0.2291	4.582
Mannitol	23.3529	93.4116	4.3529	87.058
TOTAL	25		5	

50

55

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.25	1	0.25	5
Lactose	1.2366	4.9464	0.2366	4.732
Mannitol	23.4954	93.9816	4.4954	89.908
TOTAL	25		5	

4—

60

8—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Budesonid	0.4	1.6	0.4	8

65

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.25	1	0.25	5

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-continued

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Mannitol	1.2366	4.9464	0.2366	4.732
Lactose	23.4954	93.9816	4.4954	89.908
TOTAL	25		5	

9—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.05	0.2	0.05	1
Lactose	1.2466	4.9864	0.2466	4.932
Mannitol	23.6854	94.7416	4.6854	93.708
TOTAL	25		5	

10—

Content	Weight and percentage amount			
	25 mg	%	5 mg	%
Tiotropium	0.018	0.072	0.018	0.36
Fluticasone	0.05	0.2	0.05	1
Mannitol	1.2466	4.9864	0.2466	4.932
Lactose	23.6854	94.7416	4.6854	93.708
TOTAL	25		5	

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Content	% Weight (w/w)
Corticosteroid	
β2-adrenergik agonist	
Muscarinic receptor antagonist	
Lactose	
Mannitol	
eksipyan	

1—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Formoterol	0.012	0.048	0.012	0.24
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2385	4.954	0.2385	4.77
Mannitol	23.5315	94.126	4.5315	90.63
TOTAL	25	100	5	100

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2—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Formoterol	0.012	0.048	0.012	0.24
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2385	4.954	0.2385	4.77
Lactose	23.5315	94.126	4.5315	90.63
TOTAL	25		5	

3—  
15

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Formoterol	0.012	0.048	0.012	0.24
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2285	4.914	0.2285	4.57
Mannitol	23.3415	93.366	4.3415	86.83
TOTAL	25	100	5	100

4—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Formoterol	0.012	0.048	0.012	0.24
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2285	4.914	0.2285	4.57
Lactose	23.3415	93.366	4.3415	86.83
TOTAL	25		5	

5—  
40

Content	Weight and percentage amount			
	mg	%	mg	%
Ciclesonide	0.2	0.8	0.2	4
Formoterol	0.006	0.024	0.006	0.12
Tiotropium	0.009	0.036	0.009	0.18
Lactose	1.23925	4.957	0.23925	4.785
Mannitol	23.54575	94.183	4.54575	90.915
TOTAL	25		5	

6—

Content	Weight and percentage amount			
	mg	%	mg	%
Ciclesonide	0.2	0.8	0.2	4
Formoterol	0.006	0.024	0.006	0.12
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2388	4.9552	0.2388	4.776
Lactose	23.5372	94.1488	4.5372	90.744
TOTAL	25		5	

65

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7—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
salmeterol	0.05	0.2	0.05	1
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2416	4.9664	0.2416	4.832
Mannitol	23.5904	94.3616	4.5904	91.808
TOTAL	25		5	

5

Content	Weight and percentage amount			
	mg	%	mg	%
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2441	4.9764	0.2441	4.882
Mannitol	23.6379	94.5516	4.6379	92.758
TOTAL	25		5	

10

8—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
salmeterol	0.05	0.2	0.05	1
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2416	4.9664	0.2416	4.832
Lactose	23.5904	94.3616	4.5904	91.808
TOTAL	25		5	

15

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
salmeterol	0.05	0.2	0.05	1
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2441	4.9764	0.2441	4.882
Lactose	23.6379	94.5516	4.6379	92.758
TOTAL	25		5	

20

9—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
salmeterol	0.05	0.2	0.05	1
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2341	4.9364	0.2341	4.682
Mannitol	23.4479	93.7916	4.4479	8.958
TOTAL	25		5	

30

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.24335	4.9734	0.24335	4.867
Mannitol	23.62365	94.4946	4.62365	92.473
TOTAL	25		5	

40

10—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
salmeterol	0.05	0.2	0.05	1
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2341	4.9364	0.2341	4.682
Lactose	23.4479	93.7916	4.4479	88.958
TOTAL	25		5	

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Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.24335	4.9734	0.24335	4.867
Lactose	23.62365	94.4946	4.62365	92.473
TOTAL	25		5	

55

11—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
salmeterol	0.05	0.2	0.05	1

15—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36

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-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Lactose	1.23585	4.9434	0.23585	4.717
Mannitol	<u>23.48115</u>	93.9246	<u>4.48115</u>	89.623
TOTAL	25		5	

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Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.23585	4.9434	0.23585	4.717
Lactose	<u>23.48115</u>	93.9246	<u>4.48115</u>	89.623
TOTAL	25		5	

17—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.24585	4.9834	0.24585	4.917
Mannitol	<u>23.67115</u>	94.6846	<u>4.67115</u>	93.423
TOTAL	25		5	

18—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
Arformeterol	0.015	0.06	0.015	0.3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.24585	4.9834	0.24585	4.917
Lactose	<u>23.67115</u>	94.6846	<u>4.67115</u>	93.423
TOTAL	25		5	

19—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2366	4.9464	0.2366	4.732
Mannitol	<u>23.4954</u>	93.9816	<u>4.4954</u>	89.908
TOTAL	25		5	

52

20—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2366	4.9464	0.2366	4.732
Lactose	<u>23.4954</u>	93.9816	<u>4.4954</u>	89.908
TOTAL	25		5	

15 21—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2291	4.9164	0.2291	4.582
Mannitol	<u>23.3529</u>	93.4116	<u>4.3529</u>	87.058
TOTAL	25		5	

30 22—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2291	4.9164	0.2291	4.582
Lactose	<u>23.3529</u>	93.4116	<u>4.3529</u>	87.058
TOTAL	25		5	

45 23—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2391	4.9564	0.2391	4.782
Mannitol	<u>23.5429</u>	94.1716	<u>4.5429</u>	90.858
TOTAL	25		5	

60 24—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.05	0.2	0.05	1
Indacaterol	0.15	0.6	0.15	3

53

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2391	4.9564	0.2391	4.782
Lactose	23.5429	94.1716	4.5429	90.858
TOTAL	25		5	

25—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2316	4.9264	0.2316	4.632
Mannitol	23.4004	93.6016	4.4004	88.008
TOTAL	25		5	

26—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2316	4.9264	0.2316	4.632
Lactose	23.4004	93.6016	4.4004	88.008
TOTAL	25		5	

27—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Indacaterol	0.15	0.6	0.15	3
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.2216	4.8864	0.2216	4.432
Mannitol	23.2104	92.8416	4.2104	84.208
TOTAL	25		5	

28—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Indacaterol	0.15	0.6	0.15	3

54

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.2216	4.8864	0.2216	4.432
Lactose	23.2104	92.8416	4.2104	84.208
TOTAL	25		5	

15 29—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Olodeterol	0.005	0.02	0.005	0.1
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.23885	4.9554	0.23885	4.777
Mannitol	23.53815	94.1526	4.53815	90.763
TOTAL	25		5	

30—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Olodeterol	0.005	0.02	0.005	0.1
Tiotropium	0.018	0.072	0.018	0.36
Mannitol	1.23885	4.9554	0.23885	4.777
Lactose	23.53815	94.1526	4.53815	90.763
TOTAL	25		5	

31—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Olodeterol	0.005	0.02	0.005	0.1
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.22885	4.9154	0.22885	4.577
Mannitol	23.34815	93.3926	4.34815	86.963
TOTAL	25		5	

32—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Olodeterol	0.005	0.02	0.005	0.1
Tiotropium	0.018	0.072	0.018	0.36

55

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Mannitol	1.22885	4.9154	0.22885	4.577
Lactose	23.34815	93.3926	4.34815	86.963
TOTAL	25		5	

33—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Vilanterol	0.025	0.1	0.025	0.5
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.23785	4.9514	0.23785	4.757
Mannitol	23.51915	94.0766	4.51915	90.383
TOTAL	25		5	

34—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.2	0.8	0.2	4
Vilanterol	0.025	0.1	0.025	0.5
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.23785	4.9514	0.23785	4.757
Mannitol	23.51915	94.0766	4.51915	90.383
TOTAL	25		5	

35—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Vilanterol	0.025	0.1	0.025	0.5
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.22785	4.9114	0.22785	4.557
Mannitol	23.32915	93.3166	4.32915	86.583
TOTAL	25		5	

36—

Content	Weight and percentage amount			
	mg	%	mg	%
Budesonid	0.4	1.6	0.4	8
Vilanterol	0.025	0.1	0.025	0.5
Tiotropium	0.018	0.072	0.018	0.36
Lactose	1.22785	4.9114	0.22785	4.557
Mannitol	23.32915	93.3166	4.32915	86.583
TOTAL	25		5	

56

37—

Content	Weight and percentage amount			
	mg	%	mg	%
Mometazon	0.1	0.4	0.1	2
Indacaterol	0.15	0.6	0.15	3
Glikoporonyum	0.1	0.4	0.1	2
Lactose	1.2325	4.93	0.2325	4.65
Mannitol	23.4175	93.67	4.4175	88.35
TOTAL	25		5	

38—

Content	Weight and percentage amount			
	mg	%	mg	%
Mometazon	0.1	0.4	0.1	2
Indacaterol	0.15	0.6	0.15	3
Glikoporonyum	0.1	0.4	0.1	2
Mannitol	1.2325	4.93	0.2325	4.65
Lactose	23.4175	93.67	4.4175	88.35
TOTAL	25		5	

39—

Content	Weight and percentage amount			
	mg	%	mg	%
Mometazon	0.2	0.8	0.2	4
Indacaterol	0.15	0.6	0.15	3
Glikoporonyum	0.1	0.4	0.1	2
Lactose	1.2275	4.91	0.2275	4.55
Mannitol	23.3225	93.29	4.3225	86.45
TOTAL	25		5	

40—

Content	Weight and percentage amount			
	mg	%	mg	%
Mometazon	0.2	0.8	0.2	4
Indacaterol	0.15	0.6	0.15	3
Glikoporonyum	0.1	0.4	0.1	2

57

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Mannitol	1.2275	4.91	0.2275	4.55
Lactose	<u>23.3225</u>	93.29	<u>4.3225</u>	86.45
TOTAL	25		5	

41—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2
Lactose	1.2375	4.95	0.2375	4.75
Mannitol	<u>23.5125</u>	94.05	<u>4.5125</u>	90.25
TOTAL	25		5	

42—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2
Mannitol	1.2375	4.95	0.2375	4.75
Lactose	<u>23.5125</u>	94.05	<u>4.5125</u>	90.25
TOTAL	25		5	

43—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2
Lactose	1.23	4.92	0.23	4.6
Mannitol	<u>23.37</u>	93.48	<u>4.37</u>	87.4
TOTAL	25		5	

44—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2

58

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Mannitol	1.23	4.92	0.23	4.6
Lactose	<u>23.37</u>	93.48	<u>4.37</u>	87.4
TOTAL	25		5	

45—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.5	2	0.5	10
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2
Lactose	1.2175	4.87	0.2175	4.35
Mannitol	<u>23.1325</u>	92.53	<u>4.1325</u>	82.65
TOTAL	25		5	

46—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.5	2	0.5	10
Salmeterol	0.05	0.2	0.05	1
Salbutamol	0.1	0.4	0.1	2
Mannitol	1.2175	4.87	0.2175	4.35
Lactose	<u>23.1325</u>	92.53	<u>4.1325</u>	82.65
TOTAL	25		5	

47—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2
Lactose	1.23925	4.957	0.23925	4.785
Mannitol	<u>23.54575</u>	94.183	<u>4.54575</u>	90.915
TOTAL	25		5	

48—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.1	0.4	0.1	2
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2



59

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Mannitol	1.23925	4.957	0.23925	4.785
Lactose	<u>23.54575</u>	94.183	<u>4.54575</u>	90.915
TOTAL	25		5	

49—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2
Lactose	1.23175	4.927	0.23175	4.635
Mannitol	<u>23.40325</u>	93.613	<u>4.40325</u>	88.065
TOTAL	25		5	

50—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.25	1	0.25	5
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2
Mannitol	1.23175	4.927	0.23175	4.635
Lactose	<u>23.40325</u>	93.613	<u>4.40325</u>	88.065
TOTAL	25		5	

51—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.5	2	0.5	10
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2
Lactose	1.21925	4.877	0.21925	4.385
Mannitol	<u>23.16575</u>	92.663	<u>4.16575</u>	83.315
TOTAL	25		5	

52—

Content	Weight and percentage amount			
	mg	%	mg	%
Fluticasone	0.5	2	0.5	10
Arformeterol	0.015	0.06	0.015	0.3
Salbutamol	0.1	0.4	0.1	2

60

-continued

Content	Weight and percentage amount			
	mg	%	mg	%
Mannitol	1.21925	4.877	0.21925	4.385
Lactose	<u>23.16575</u>	92.663	<u>4.16575</u>	83.315
TOTAL	25		5	

Compositions according to the invention are manufactured by the processes of the state of art in such a way that they include mixtures of fine particle lactose-coarse particle mannitol, fine particle mannitol-coarse particle lactose and the active ingredients.

For Fine Particle Carriers (Lactose or Mannitol) Might be in the Range of:

d10; 1.0-5.0  $\mu\text{m}$  or d10; 1.0-4.0  $\mu\text{m}$ ,  
d50; 4.0-10.0  $\mu\text{m}$  or d50; 4.0-7.0  $\mu\text{m}$ ,  
d90; 7.0-20.0  $\mu\text{m}$  or d90; 7.0-15.0  $\mu\text{m}$

For Coarse Particle Carriers (Lactose or Mannitol) Might be in the Range of:

d10; 10.0-50.0  $\mu\text{m}$   
d50; 50.0-120.0  $\mu\text{m}$  or d50; 50.0-75.0  $\mu\text{m}$ ,  
d90; 120.0-300.0  $\mu\text{m}$  or d90; 75.0-250.0  $\mu\text{m}$ .

Said compositions may be formed as:

- i. Active ingredient+fine particle lactose+coarse particle mannitol,
- ii. Active ingredient+fine particle lactose+coarse particle lactose,
- iii. Active ingredient+fine particle lactose+fine particle mannitol+coarse particle mannitol,
- iv. Active ingredient+fine particle lactose+fine particle mannitol+coarse particle lactose,
- v. Active ingredient+fine particle lactose+coarse particle mannitol+coarse particle lactose,
- vi. Active ingredient+fine particle lactose+fine particle mannitol+coarse particle mannitol+coarse particle lactose.

Surprisingly, said mannitol in the invention increases stability by absorbing moisture to it contained in the active ingredients inside the blister having air and moisture barriers or the airtight and moisture-tight capsule. Dehumidification of the active ingredient or ingredients bring the stability values to desired level. Furthermore, by means of ideal lactose and mannitol ratio and their determined particle sizes, compositions with content uniformity are developed. In addition to this, dosage accuracy present in each cavity or capsule is ensured as well. These preferred values facilitate the flowing and filling of the components as well, during the process. It is ensured that a homogeneous mixture is obtained and this filling is economical and fast.

Coarse carrier particles are used in or order to prevent agglomeration (anew) of the fine particles of the active ingredient. In order to obtain this effect, a carrier, the particle size of which is 10 times that of the active ingredient is used. In general, a single layer composed of the active ingredient particles is formed over the large carrier particles. During inhalation, as the active ingredient and the carrier substance need to be separated from each other, shape and surface roughness of the carrier particles are especially important. Particles of smooth surface will be separated much easier from the active ingredient compared to the particles in the same size but of high porosity.

Fine carrier particles are used so as to assist the active ingredient to reach to the lungs safer and in high doses. Active ingredient will tend to concentrate on the regions having higher energy as the surface energy normally does not dissipate on the carrier particle evenly. This might obstruct the active ingredient to separate from the carrier after pulmonary administration, especially in low dose formulations. As the high-energy regions will be covered by fine carrier particles and thus the active ingredient will tend to bind to low energy regions, usage of small fine carrier particles, size of which are less than 10.0 microns or 5.0 microns will help to prevent this situation. It has been discovered that by increasing the fraction of the fine carrier particles, taking into lungs will also increase. According to this, a decrease in the particle size (having finer particles) increases the fluidizing energy and this, in return, increases the amount of drug reached to the lungs.

Drug particles will adhere then to weak adhesion regions and will be released easier during inhalation. Surface area will significantly increase upon addition of fine particles and carrying capacity will decrease. The fact that the fine carrier particles are slightly coarser than the drug particles is sufficient to eliminate the frictional forces between the drug and the carrier during mixing process.

Another object of the invention is to adjust the fluidity of the formulations accurately in order to ensure that correct amounts of active ingredient are given to the DPIs by suitable devices. In other words, present invention provides freely-flowable formulations by choosing right carriers in order to ensure continuous production of formulations, mechanical filling of the powder inhaler, right dosage and release with powder inhaler.

Another object of the invention is to prevent agglomeration by using a suitable carrier except lactose. Active particles have fine or sometimes micro-fine particles in order to be able to penetrate deep into lungs. For this reason, these small drug particles tend to agglomerate.

In an ideal drug carrier system, binding of the active ingredient to the carrier should be as strong as to prevent decaying of the mixture yet it should be so strong as the active ingredient and the carrier need to separate during inhalation. Accordingly, shape of the carrier particles and surface roughness are of particular importance. Spray-dried mannitol particles are observed to detach from the active ingredient easier in comparison with the particles of high porosity in same size. Since, spray-dried mannitol forms more particles of spherical shape and a smooth surface. The characteristic of such particles is that they have a smaller contact area and a smaller and more homogeneous particle size distribution, which leads the inhalable particles to be more, compared to the carriers the diameters of which are diminished mechanically. An advantage of using spray-dried mannitol is to obtain particles in which the particle size distribution is narrow and the diameters are of a few micrometers. And this ensures the drug embedded in the trachea-bronchial and deep alveoli regions to be stored at maximum ratios by normal inhalation rate, once the suitable particle size is obtained. Furthermore, spray-dried mannitol exhibits narrow particle size, i.e., the ratio between the particle size (d50) and (d90) is equal to 0.40 or greater. The ratio between the d50 particle size and d90 is preferably between 0.45 and 0.50, more preferably between 0.50 and 0.70.

In addition to this, this narrow particle size distribution that is equal to 0.40 or greater applies also to mannitol contained in the compositions of present invention. Prefer-

ably, narrow particle size distribution is between 0.45 and 0.50, more preferably between 0.50 and 0.70.

Particle size analysis is performed by Malvern Mastersizer 2000 device with laser diffraction technique. According to selected active ingredient may prefer particle characterization techniques that it can be wet dispersion (particles dispersed in a liquid) or dry dispersion (particles dispersed in a gas (usually air)). Particle size distribution measured volume-base.

According to a preferred embodiment of the invention, therapeutically active amount of said pharmaceutical compositions is administered once a day and/or twice a day.

According to a preferred embodiment, pharmaceutical compositions are used in the treatment of the respiratory diseases selected from asthma and chronic obstructive pulmonary disease and other obstructive respiratory diseases. Combinations of present invention are particularly useful in the treatment of the respiratory diseases or disorders including asthma, acute respiratory failure, chronic pulmonary inflammatory disease, bronchitis, chronic bronchitis, chronic obstructive pulmonary disease and silicosis or immune diseases and disorders including allergic rhinitis or chronic sinusitis.

According to another application, pharmaceutical compositions are suitable for separate, respective or simultaneous administration with a blister resistant to moisture and encapsulated with a secure barrier or with a capsule.

Blister especially contains aluminum in order to prevent moisture intake and thereby fine particle fraction (FPF) of the dose of the pharmaceutical composition is maintained. Blister is further encapsulated with a secure barrier resistant to moisture. By this means, blister prevents water penetration into the drug dose and moisture intake from outside into the container has been prevented.

In another preferred embodiment of the invention, dry powder is inside a capsule and this capsule may be a gelatin or a natural or synthetic pharmaceutically acceptable polymer such as hydroxypropyl methylcellulose.

Dosage amounts of 25 mg are stored inside air-tight and moisture-tight capsules, whereas dosage amounts of 5 mg are stored inside blisters.

Moreover, as said formulas may contain active ingredient in amounts of 3 or 5 mg alone or else in the amounts that are the multiples of 3 or 5 mg, it is also possible to manufacture combinations of said active ingredient comprising the amounts of 3 or 5 mg or else that are the multiples of 3 or 5 mg.

A pharmaceutically acceptable salt, solvate, polymorph or racemic mixture of said active ingredient may also be used.

Said ciclesonide may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

Said budesonide may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

As said fluticasone may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably propionate or fluticasone furoate.

As said mometasone may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably mometasone furoate or mometasone furoate anhydrate.

As said tiotropium may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably tiotropium bromide.

As said glycopyrronium may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably glycopyrronium bromide.

Said accliniidum may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

As said darotropium may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably darotropium bromide.

As said salmaterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably salmeterol xinafoate.

As said formoterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably formoterol fumarate.

As said arfomoterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably arfomoterol tartarate.

As said indacaterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof, it is preferably indacaterol maleate.

Said salbutamol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

Said vilanterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

Said carmoterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

Said olodaterol may contain pharmaceutically acceptable salt, solvate, polymorph or racemic mixture thereof.

Said compositions are inserted in a dry powder inhaler device containing a blister and a cap.

Said device has at least one locking mechanism ensuring the device to be maintained locked in both of the positions in which it is ready for inhalation and its cap is closed and ensuring the device to be automatically re-set once the cap is closed.

Subsequent to opening of the device cap, a force is exerted to the device cock by the user. Afterwards, the cock is bolted by being guided by the tracks within the body of the device and the tracks on itself. Mechanism is assured to function via this action. In the end of bolting, cock is locked upon clamping and single dose drug come out of the blister is enabled to be administered. Pushing of the cock by the user completely until the locking position ensures the blister to be completely peeled off and the dosage amount to be accurately administered. As a result of this locking cock is immobilized and is disabled for a short time. This pushing action further causes the spring inside the mechanism to be compressed between the cock and the inner body of the device. Said device becomes ready to re-use following the closing of the cap by the user after the administration of the powder composition, without needing to be set again, thanks to the mechanism involved.

When said compositions are used in a dry powder inhaler comprising capsule, said capsule is put one by one in the device and used by means of exploding the capsule.

The invention claimed is:

1. A dry powder inhalation composition comprising,

(a) at least one muscarinic receptor antagonist or a pharmaceutically acceptable salt thereof;

(b) fine particle lactose in the amount of 1-20% by weight of said composition and having a (d50) particle size in the range of 4-10  $\mu\text{m}$ ; and

(c) coarse particle mannitol in the amount of 80-99% by weight of said composition and having a (d50) particle size in the range of 50-120  $\mu\text{m}$  and a (d90) particle size of 120-300  $\mu\text{m}$ .

2. The pharmaceutical composition according to claim 1, wherein the (d50) particle size of said fine particle lactose is

4-7  $\mu\text{m}$ , a (d10) particle size of said fine particle lactose is 1-5  $\mu\text{m}$ , and/or a (d90) particle size of said fine particle lactose is 7-20  $\mu\text{m}$ .

3. The pharmaceutical composition according to claim 1, further comprising coarse particle lactose with a (d50) particle size of 50-80  $\mu\text{m}$ , coarse particle lactose with a (d10) particle size of 10-50  $\mu\text{m}$ , and/or coarse particle lactose with a (d90) particle size of 120-300  $\mu\text{m}$ .

4. The pharmaceutical composition according to claim 1, further comprising fine particle mannitol with a (d50) particle size of 4-7  $\mu\text{m}$ ; fine particle mannitol with a (d10) particle size of 1-5  $\mu\text{m}$ ; and/or fine particle mannitol with a (d90) particle size of 10-20  $\mu\text{m}$ .

5. The pharmaceutical composition according to claim 1, wherein the amount of said lactose is in the range of 1-15%, by weight of the composition.

6. The pharmaceutical composition according to claim 1, wherein the amount of said coarse particle mannitol is in the range of 85-99% by weight of the composition.

7. The pharmaceutical composition claim 1, wherein said muscarinic receptor antagonist is selected from the group consisting of at least one or a mixture of tiotropium, glycopyrronium, aclidinium, darotropium, oxitropium, and ipratropium.

8. The pharmaceutical composition according to claim 1, wherein said composition further comprises one or more  $\beta$ 2-adrenergic agonists.

9. The pharmaceutical composition according to claim 8, wherein said one or more beta-2 adrenergic agonists are selected from at least one or a mixture of salmeterol, formoterol, arformoterol, salbutamol, indacaterol, terbutaline, metaproterenol, vilanterol, carmoterol, olodaterol, bambuterol, and clenbuterol.

10. The pharmaceutical composition according to claim 1, further comprising one or more corticosteroids selected from at least one or a mixture of ciclesonide, budesonide, fluticasone, aldosterone, beclomethasone, betametasone, chlorprednol, cortisone, cortivasol, deoxycortone, desonide, desoxymethasone, dexamethasone, difluocortolone, fluchloralin, flumetasone, flunisolide, fluocinolone, fluocinonide, flurocortisone, fluocortolone, flurometolone, flurandrenolone, halcinonide, hydrocortisone, icometasone, meprednisone, methylprednisolone, mometasone, paramethasone, prednisolone, prednisone, tixocortole, and/or triamcinolone.

11. The pharmaceutical composition according to claim 10, wherein the one or more corticosteroids are selected from ciclesonide, budesonide, fluticasone, and mometasone.

12. The pharmaceutical composition according to claim 1, further comprising (a) one or more corticosteroids, (b) one or more  $\beta$ 2-adrenergic agonists; or (c) one or more corticosteroids and one or more  $\beta$ 2-adrenergic agonists.

13. The pharmaceutical composition according to claim 1, further comprising an excipient selected from at least one or a mixture of glucose, glucose anhydrous, trehalose, cellobiose, and sorbitol.

14. The pharmaceutical composition according to claim 1, wherein said composition comprises one of the following therapeutically active combinations:

- i. Aclidinium and tiotropium
- ii. Aclidinium and glycopyrronium
- iii. Aclidinium and darotropyum
- iv. Aclidinium and oxitropium
- v. Aclidinium and ipratropium
- vi. Aclidinium and ciclesonide
- vii. Aclidinium and budesonid
- viii. Aclidinium and fluticasone

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ix. Acclidinium and mometazon  
 x. Tiotropium and glycopyrronium  
 xi. Tiotropium and darotropyum  
 xii. Tiotropium and oxitropium  
 xiii. Tiotropium and ipratropium  
 xiv. Tiotropium and ciclesonide  
 xv. Tiotropium and budesonid  
 xvi. Tiotropium and fluticasone  
 xvii. Tiotropium and mometazon  
 xviii. Glycopyrronium and tiotropium  
 xix. Glycopyrronium and glycopyrronium  
 xx. Glycopyrronium and darotropyum  
 xxi. Glycopyrronium and oxitropium  
 xxii. Glycopyrronium and ipratropium  
 xxiii. Glycopyrronium and ciclesonide  
 xxiv. Glycopyrronium and budesonid  
 xxv. Glycopyrronium and fluticasone  
 xxvi. Glycopyrronium and mometazon  
 xxvii. Oxitropium and tiotropium  
 xxviii. Oxitropium and darotropyum  
 xxix. Oxitropium and aclidinium  
 xxx. Oxitropium and ipratropium  
 xxxi. Oxitropium and ciclesonide  
 xxxii. Oxitropium and budesonid  
 xxxiii. Oxitropium and fluticasone  
 xxxiv. Oxitropium and mometazon  
 xxxv. Darotropyum and tiotropium  
 xxxvi. Darotropyum and aclidinium  
 xxxvii. Darotropyum and oxitropium  
 xxxviii. Darotropyum and ipratropium  
 xxxix. Darotropyum and ciclesonide  
 xl. Darotropyum and budesonid  
 xli. Darotropyum and fluticasone  
 xlii. Darotropyum and mometazon  
 xliii. Acclidinium and salmeterol  
 xliv. Acclidinium and formoterol  
 xlv. Acclidinium and arformoterol  
 xlvi. Acclidinium and salbutamol  
 xlvii. Acclidinium and indacaterol  
 xlviii. Acclidinium and vilanterol  
 xlix. Acclidinium and carmoterol  
 l. Acclidinium and olodaterol  
 li. Acclidinium and bambuterol  
 lii. Tiotropium and salmeterol  
 liii. Tiotropium and formoterol  
 liv. Tiotropium and arformoterol  
 lv. Tiotropium and salbutamol  
 lvi. Tiotropium and indacaterol  
 lvii. Tiotropium and vilanterol  
 lviii. Tiotropium and carmoterol  
 lix. Tiotropium and olodaterol  
 lx. Tiotropium and bambuterol  
 lxi. Glycopyrronium and salmeterol  
 lxii. Glycopyrronium and formoterol  
 lxiii. Glycopyrronium and arformoterol  
 lxiv. Glycopyrronium and salbutamol  
 lxv. Glycopyrronium and indacaterol  
 lxvi. Glycopyrronium and vilanterol  
 lxvii. Glycopyrronium and carmoterol  
 lxviii. Glycopyrronium and olodaterol  
 lxix. Glycopyrronium and bambuterol  
 lxx. Oxitropium and salmeterol  
 lxxi. Oxitropium and formoterol  
 lxxii. Oxitropium and arformoterol  
 lxxiii. Oxitropium and salbutamol  
 lxxiv. Oxitropium and indacaterol  
 lxxv. Oxitropium and vilanterol

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lxxvi. Oxitropium and carmoterol  
 lxxvii. Oxitropium and olodaterol  
 lxxviii. Oxitropium and bambuterol  
 lxxix. Darotropyum and salmeterol  
 5 lxxx. Darotropyum and formoterol  
 lxxxi. Darotropyum and arformoterol  
 lxxxii. Darotropyum and salbutamol  
 lxxxiii. Darotropyum and indacaterol  
 lxxxiv. Darotropyum and vilanterol  
 10 lxxxv. Darotropyum and carmoterol  
 lxxxvi. Darotropyum and olodaterol  
 lxxxvii. Darotropyum and bambuterol  
 lxxxviii. Acclidinium, tiotropium and salmeterol  
 lxxxix. Acclidinium, tiotropium and formoterol  
 15 xc. Acclidinium, tiotropium and arformoterol  
 xci. Acclidinium, tiotropium and indacaterol  
 xcii. Acclidinium, tiotropium and olodaterol  
 xciii. Acclidinium, tiotropium and vilanterol  
 xciv. Acclidinium, tiotropium and carmoterol  
 20 xcv. Acclidinium, tiotropium and bambuterol  
 xcvi. Acclidinium, glycopyrronium and salmeterol  
 xcvii. Acclidinium, glycopyrronium and formoterol  
 xcviii. Acclidinium, glycopyrronium and arformoterol  
 xcix. Acclidinium, glycopyrronium and indacaterol  
 25 c. Acclidinium, glycopyrronium and olodaterol  
 ci. Acclidinium, glycopyrronium and vilanterol  
 cii. Acclidinium, glycopyrronium and carmoterol  
 ciii. Acclidinium, glycopyrronium and bambuterol  
 civ. Acclidinium, oxitropium and salmeterol  
 30 cv. Acclidinium, oxitropium and formoterol  
 cvi. Acclidinium, oxitropium and arformoterol  
 cvii. Acclidinium, oxitropium and indacaterol  
 cviii. Acclidinium, oxitropium and olodaterol  
 cix. Acclidinium, oxitropium and vilanterol  
 35 cx. Acclidinium, oxitropium and carmoterol  
 cxii. Glycopyrronium, tiotropium and salmeterol  
 cxiii. Glycopyrronium, tiotropium and formoterol  
 cxiv. Glycopyrronium, tiotropium and arformoterol  
 40 cxv. Glycopyrronium, tiotropium and indacaterol  
 cxvi. Glycopyrronium, tiotropium and olodaterol  
 cxvii. Glycopyrronium, tiotropium and vilanterol  
 cxviii. Glycopyrronium, tiotropium and carmoterol  
 cxix. Glycopyrronium, tiotropium and bambuterol  
 45 cxx. Glycopyrronium, oxitropium and salmeterol  
 cxxi. Glycopyrronium, oxitropium and formoterol  
 cxxii. Glycopyrronium, oxitropium and arformoterol  
 cxxiii. Glycopyrronium, oxitropium and indacaterol  
 cxxiv. Glycopyrronium, oxitropium and olodaterol  
 50 cxxv. Glycopyrronium, oxitropium and vilanterol  
 cxxvi. Glycopyrronium, oxitropium and carmoterol  
 cxxvii. Glycopyrronium, oxitropium and bambuterol  
 cxxviii. Daratropium, tiotropium and salmeterol  
 cxxix. Daratropium, tiotropium and formoterol  
 55 cxxx. Daratropium, tiotropium and arformoterol  
 cxxxi. Daratropium, tiotropium and indacaterol  
 cxxxii. Daratropium, tiotropium and olodaterol  
 cxxxiii. Daratropium, tiotropium and vilanterol  
 cxxxiv. Daratropium, tiotropium and carmoterol  
 60 cxxxv. Daratropium, tiotropium and bambuterol  
 cxxxvi. Daratropium, glycopyrronium and salmeterol  
 cxxxvii. Daratropium, gikopironyum and formoterol  
 cxxxviii. Daratropium, glycopyrronium and arformoterol  
 cxxxix. Daratropium, glycopyrronium and indacaterol  
 65 cxl. Daratropium, glycopyrronium and olodaterol  
 cxli. Daratropium, glycopyrronium and vilanterol  
 cxlii. Daratropium, glycopyrronium and carmoterol

cxliii. Daratropium, glycopyrronium and bambuterol  
 cxliv. Daratropium, aclidinium and salmeterol  
 cxlv. Daratropium, aclidinium and formoterol  
 cxlvi. Daratropium, aclidinium and arformoterol  
 cxlvii. Daratropium, aclidinium and indacaterol  
 cxlviii. Daratropium, aclidinium and olodaterol  
 cxlix. Daratropium, aclidinium and vilanterol  
 cl. Daratropium, aclidinium and carmoterol  
 cli. Daratropium, aclidinium and bambuterol  
 clii. Daratropium, oxitropium and salmeterol  
 cliii. Daratropium, oxitropium and formoterol  
 cliv. Daratropium, oxitropium and arformoterol  
 clv. Daratropium, oxitropium and indacaterol  
 clvi. Daratropium, oxitropium and olodaterol  
 clvii. Daratropium, oxitropium and vilanterol  
 clviii. Daratropium, oxitropium and carmoterol  
 clix. Daratropium, oxitropium and bambuterol  
 clx. Indacaterol, tiotropium and salmeterol  
 clxi. Indacaterol, tiotropium and formoterol  
 clxii. Indacaterol, tiotropium and arformoterol  
 clxiii. Indacaterol, tiotropium and olodaterol  
 clxiv. Indacaterol, tiotropium and vilanterol  
 clxv. Indacaterol, tiotropium and carmoterol  
 clxvi. Indacaterol, tiotropium and bambuterol  
 clxvii. Indacaterol, glycopyrronium and salmeterol  
 clxviii. Indacaterol, glycopyrronium and formoterol  
 clxix. Indacaterol, glycopyrronium and arformoterol  
 clxx. Indacaterol, glycopyrronium and olodaterol  
 clxxi. Indacaterol, glycopyrronium and vilanterol  
 clxxii. Indacaterol, glycopyrronium and carmoterol  
 clxxiii. Indacaterol, glycopyrronium and bambuterol  
 clxxiv. Indacaterol, aclidinium and salmeterol  
 clxxv. Indacaterol, aclidinium and formoterol  
 clxxvi. Indacaterol, aclidinium and arformoterol  
 clxxvii. Indacaterol, aclidinium and olodaterol  
 clxxviii. Indacaterol, aclidinium and vilanterol  
 clxxix. Indacaterol, aclidinium and carmoterol  
 clxxx. Indacaterol, aclidinium and bambuterol  
 clxxxi. Indacaterol, oxitropium and salmeterol  
 clxxxii. Indacaterol, oxitropium and formoterol  
 clxxxiii. Indacaterol, oxitropium and arformoterol  
 clxxxiv. Indacaterol, oxitropium and olodaterol  
 clxxxv. Indacaterol, oxitropium and vilanterol  
 clxxxvi. Indacaterol, oxitropium and carmoterol  
 clxxxvii. Indacaterol, oxitropium and bambuterol  
 clxxxviii. Vilanterol, tiotropium and salmeterol  
 clxxxix. Vilanterol, tiotropium and formoterol  
 cx. Vilanterol, tiotropium and arformoterol  
 cxci. Vilanterol, tiotropium and indacaterol  
 cxcii. Vilanterol, tiotropium and olodaterol  
 cxciii. Vilanterol, tiotropium and carmoterol  
 cxciv. Vilanterol, tiotropium and bambuterol  
 cxcv. Vilanterol, glycopyrronium and salmeterol  
 cxcvi. Vilanterol, glycopyrronium and formoterol  
 cxcvii. Vilanterol, glycopyrronium and arformoterol  
 cxcviii. Vilanterol, glycopyrronium and indacaterol  
 cxcix. Vilanterol, glycopyrronium and olodaterol  
 cc. Vilanterol, glycopyrronium and carmoterol  
 cci. Vilanterol, glycopyrronium and bambuterol  
 ccii. Vilanterol, aclidinium and salmeterol  
 cciii. Vilanterol, aclidinium and formoterol  
 cciv. Vilanterol, aclidinium and arformoterol  
 ccv. Vilanterol, aclidinium and indacaterol  
 ccvi. Vilanterol, aclidinium and olodaterol  
 ccvii. Vilanterol, aclidinium and carmoterol  
 ccviii. Vilanterol, aclidinium and bambuterol  
 ccix. Vilanterol, oxitropium and salmeterol

ccx. Vilanterol, oxitropium and formoterol  
 ccxi. Vilanterol, oxitropium and arformoterol  
 ccxii. Vilanterol, oxitropium and indacaterol  
 ccxiii. Vilanterol, oxitropium and olodaterol  
 ccxiv. Vilanterol, oxitropium and carmoterol  
 ccxv. Vilanterol, oxitropium and bambuterol  
 ccxvi. Carmoterol, tiotropium and salmeterol  
 ccxvii. Carmoterol, tiotropium and formoterol  
 ccxviii. Carmoterol, tiotropium and arformoterol  
 ccxix. Carmoterol, tiotropium and indacaterol  
 ccxx. Carmoterol, tiotropium and olodaterol  
 ccxxi. Carmoterol, tiotropium and vilanterol  
 ccxxii. Carmoterol, tiotropium and bambuterol  
 ccxxiii. Carmoterol, glycopyrronium and salmeterol  
 ccxxiv. Carmoterol, glycopyrronium and formoterol  
 ccxxv. Carmoterol, glycopyrronium and arformoterol  
 ccxxvi. Carmoterol, glycopyrronium and indacaterol  
 ccxxvii. Carmoterol, glycopyrronium and olodaterol  
 ccxxviii. Carmoterol, glycopyrronium and vilanterol  
 ccxxix. Carmoterol, glycopyrronium and bambuterol  
 ccxxx. Carmoterol, aclidinium and salmeterol  
 ccxxxi. Carmoterol, aclidinium and formoterol  
 ccxxxii. Carmoterol, aclidinium and arformoterol  
 ccxxxiii. Carmoterol, aclidinium and indacaterol  
 ccxxxiv. Carmoterol, aclidinium and olodaterol  
 ccxxxv. Carmoterol, aclidinium and vilanterol  
 ccxxxvi. Carmoterol, aclidinium and bambuterol  
 ccxxxvii. Carmoterol, oxitropium and bambuterol  
 ccxxxviii. Carmoterol, oxitropium and formoterol  
 ccxxxix. Carmoterol, oxitropium and arformoterol  
 ccli. Carmoterol, oxitropium and indacaterol  
 cclii. Carmoterol, oxitropium and olodaterol  
 ccliii. Carmoterol, oxitropium and vilanterol  
 ccliv. Carmoterol, oxitropium and bambuterol  
 cclv. Olodaterol, tiotropium and salmeterol  
 cclvi. Olodaterol, tiotropium and formoterol  
 cclvii. Olodaterol, tiotropium and arformoterol  
 cclviii. Olodaterol, tiotropium and indacaterol  
 cclviiii. Olodaterol, tiotropium and vilanterol  
 cclix. Olodaterol, tiotropium and bambuterol  
 ccli. Olodaterol, glycopyrronium and salmeterol  
 cclii. Olodaterol, glycopyrronium and formoterol  
 ccliii. Olodaterol, glycopyrronium and arformoterol  
 ccliiii. Olodaterol, glycopyrronium and indacaterol  
 cclv. Olodaterol, glycopyrronium and vilanterol  
 cclvi. Olodaterol, glycopyrronium and bambuterol  
 cclvii. Olodaterol, aclidinium and salmeterol  
 cclviii. Olodaterol, aclidinium and formoterol  
 cclviiii. Olodaterol, aclidinium and arformoterol  
 cclix. Olodaterol, aclidinium and indacaterol  
 cclx. Olodaterol, aclidinium and vilanterol  
 cclxi. Olodaterol, aclidinium and bambuterol  
 cclxii. Olodaterol, oxitropium and salmeterol  
 cclxiii. Olodaterol, oxitropium and formoterol  
 cclxiv. Olodaterol, oxitropium and arformoterol  
 cclxv. Olodaterol, oxitropium and indacaterol  
 cclxvi. Olodaterol, oxitropium and vilanterol  
 cclxvii. Olodaterol, oxitropium and bambuterol  
 wherein each of the above therapeutic agents can be present  
 as a pharmaceutically acceptable salt or ester thereof, or in  
 enantiomerically pure form or as a racemic mixture.  
**15.** The pharmaceutical composition according to claim 1,  
 wherein said composition comprises a blister having air and  
 moisture barrier property, enabling simultaneous, respective  
 and synchronic application.  
**16.** The pharmaceutical composition according to claim 1,  
 wherein said composition comprises a blister having air and

moisture tightness property, enabling simultaneous, respective and synchronic application.

17. The pharmaceutical composition according to claim 1, wherein said composition comprises a dry powder inhaler device suitable for simultaneous, respective and synchronic application in a blister and having at least one locking mechanism ensuring the device to be maintained locked in both of the positions in which it is ready for inhalation and its lid is closed and ensuring the device to be automatically re-set once the lid is closed.

18. The pharmaceutical composition according to claim 1, wherein said composition comprises a dry powder inhaler device suitable for simultaneous, respective and synchronic application in a capsule.

19. The pharmaceutical composition according to claim 1, wherein the amount of said fine particle lactose is in the range of 1-10% by weight of said composition.

20. The pharmaceutical composition according to claim 1, wherein the amount of said coarse particle mannitol is in the range of 90-99% by weight of the composition.

21. The pharmaceutical composition according to claim 1, wherein said coarse particle mannitol has a (d10) particle size of 10-50  $\mu\text{m}$ .

22. The pharmaceutical composition according to claim 21, wherein said fine particle lactose has a (d10) particle size of 1-4  $\mu\text{m}$ .

23. The pharmaceutical composition according to claim 21, wherein said fine particle lactose has a (d90) particle size of 7-15  $\mu\text{m}$ .

24. The pharmaceutical composition according to claim 21, wherein said fine particle lactose has a (d10) particle size of 1-4  $\mu\text{m}$  and a (d90) particle size of 7-15  $\mu\text{m}$ .

25. The pharmaceutical composition according to claim 1, further comprising coarse particle lactose with a (d50) particle size of 50-120  $\mu\text{m}$ .

26. The pharmaceutical composition according to claim 1, further comprising coarse particle lactose with a (d50) particle size of 50-120  $\mu\text{m}$  and a (d10) particle size of 10-50  $\mu\text{m}$ .

27. The pharmaceutical composition according to claim 1, further comprising coarse particle lactose with a (d50) particle size of 50-120  $\mu\text{m}$  and a (d90) particle size of 120-300  $\mu\text{m}$ .

28. The pharmaceutical composition according to claim 1, further comprising fine particle mannitol with a (d50) particle size of 4-10  $\mu\text{m}$ .

29. The pharmaceutical composition according to claim 1, further comprising fine particle mannitol with a (d50) particle size of 4-10  $\mu\text{m}$  and a (d10) particle size of 1-5  $\mu\text{m}$ .

30. The pharmaceutical composition according to claim 1, further comprising fine particle mannitol with a (d50) particle size of 4-10  $\mu\text{m}$  and a (d90) particle size of 7-20  $\mu\text{m}$ .

31. The pharmaceutical composition according to claim 1, wherein the coarse particle mannitol has a (d50) particle size of 50-75  $\mu\text{m}$ .

32. The pharmaceutical composition according to claim 1, wherein the coarse particle mannitol has a (d90) particle size of 75-250  $\mu\text{m}$ .

33. The pharmaceutical composition according to claim 1, wherein a ratio of the (d50) particle size to the (d90) particle size equals to 0.40 or greater for the coarse particle mannitol.

34. The pharmaceutical composition according to claim 33, wherein the mannitol is spray-dried mannitol.

35. The pharmaceutical composition according to claim 1, wherein a ratio of the (d50) particle size to the (d90) particle size is between 0.45 and 0.50 for the coarse particle mannitol.

36. The pharmaceutical composition according to claim 1, wherein a ratio of the (d50) particle size to the (d90) particle size is between 0.50 and 0.70 for the coarse particle mannitol.

37. A dry powder inhalation composition comprising, at least one muscarinic receptor antagonist or a pharmaceutically acceptable salt thereof, fine particle lactose in the amount of 1-20% by weight of said composition and having a (d50) particle size in the range of 4-10  $\mu\text{m}$  and coarse particle mannitol in the amount of 80-99% by weight of said composition and having a (d50) particle size in the range of 50-120  $\mu\text{m}$ , wherein said fine particle lactose has a (d10) particle size of 1-5  $\mu\text{m}$ .

38. A dry powder inhalation composition comprising, at least one muscarinic receptor antagonist or a pharmaceutically acceptable salt thereof, fine particle lactose in the amount of 1-20% by weight of said composition and having a (d50) particle size in the range of 4-10  $\mu\text{m}$  and coarse particle mannitol in the amount of 80-99% by weight of said composition and having a (d50) particle size in the range of 50-120  $\mu\text{m}$ , wherein said fine particle lactose has a (d90) particle size of 7-20  $\mu\text{m}$ .

39. A dry powder inhalation composition comprising,  
 (a) at least one muscarinic receptor antagonist or a pharmaceutically acceptable salt thereof;  
 (b) fine particle lactose in the amount of 1-20% by weight of said composition and having a (d50) particle size in the range of 4-10  $\mu\text{m}$ ; and  
 (c) coarse particle mannitol in the amount of 80-99% by weight of said composition and having a (d50) particle size in the range of 50-120  $\mu\text{m}$  and a (d10) particle size of 10-50  $\mu\text{m}$ .

40. The pharmaceutical composition according to claim 39, wherein the fine particle lactose has a (d50) particle size of 4-7  $\mu\text{m}$ .

41. The pharmaceutical composition according to claim 39, wherein the fine particle lactose has a (d50) particle size of 4-7  $\mu\text{m}$  and a (d10) particle size of 1-4  $\mu\text{m}$ .

42. The pharmaceutical composition according to claim 39, wherein the fine particle lactose has a (d50) particle size of 4-7  $\mu\text{m}$  and a (d90) particle size of 7-15  $\mu\text{m}$ .

43. The pharmaceutical composition according to claim 39, wherein the fine particle lactose has a (d50) particle size of 4-7  $\mu\text{m}$ , a (d10) particle size of 1-4  $\mu\text{m}$ , and a (d90) particle size of 7-15  $\mu\text{m}$ .

44. A method of treating chronic obstructive pulmonary disease in a mammalian subject, comprising administering to the subject a pharmaceutical composition according to claim 1.

45. The method according to claim 44, wherein a pharmaceutically acceptable amount of said composition is administered once a day or twice a day.

46. A method of treating asthma in a mammalian subject, comprising administering to the subject a pharmaceutical composition according to claim 1.

47. The method according to claim 46, wherein a pharmaceutically acceptable amount of said composition is administered once a day or twice a day.